



# 270L BELT DRIVEN AIR COMPRESSOR

415V~50Hz (3-Phase)



TUNCIND270L-5.5  
TUNCIND270L-7.5  
TUNCIND270L-10.0

## USER MANUAL

v.1.1





## **WARNING**

Please read all these instructions before operating this product and save these instructions. This manual has been compiled by Tundra Industrial and is an integrated part of the product with which it's enclosed and should be kept with it for the future reference.

This manual describes the purpose for which the product has been designed and contains all the necessary information to ensure its correct and safe use. We recommend that this manual is read before any operation or, before performing any kind of adjustment to the product and prior to any maintenance tasks. By following all the general safety instructions contained in this manual you will help to ensure operator safety and extend the potential lifespan of the equipment.

All photographs and drawings in this manual are supplied by Tundra Industrial to help illustrate the operation of the product. Whilst every effort has been made to ensure accuracy of information contained in this manual our policy of continuous improvement determines the right to make modifications without prior warning.

**Note:** The information contained in this Instruction Manual is designed to assist you in the safe operation and maintenance of the compressor. Some illustrations in this Instruction Manual may show details or attachments that differ from those on your own compressor. Contact your nearest Tundra Industrial Dealer if you are unsure about any information included in this manual or require any additional information about the safe use, operation maintenance, or repair of this equipment.

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### Disclaimer:

The information in this document is to the best of our knowledge true and accurate, but all recommendations or suggestions are made without guarantee. Since the conditions of use are beyond their control, Tundra Industrial disclaim any liability for loss or damage suffered from the use of this data or suggestions. Furthermore, no liability is accepted if use of any product in accordance with this data or suggestions infringes any patent. Tundra Industrial reserve the right to change product specifications and warranty statements without further notification. All images are for illustration purposes only.

### INTRODUCTION

- 270L Belt-driven compressor suitable for professional workshops
- 415V~50Hz Three-phase motor
- Heavy-duty cylinders with alloy heads for improved heat dissipation
- Drive guards offer protection to the fly-wheel and belt assembly
- Automatic tank condensate draining system
- Powder-coated tank
- Fitted with lifting / transport skids & mounting feet
- Welded tank fully-compliant with the latest European manufacturing & safety standards

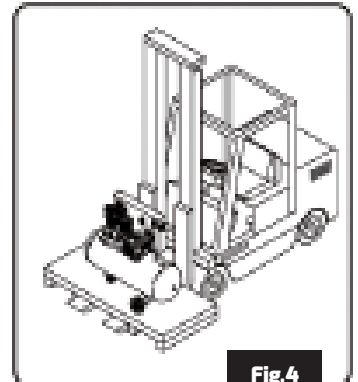
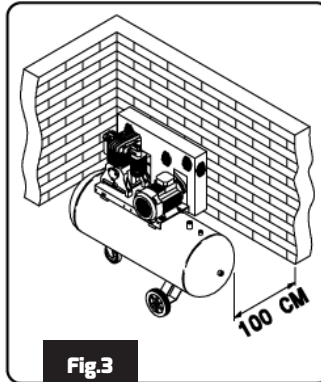
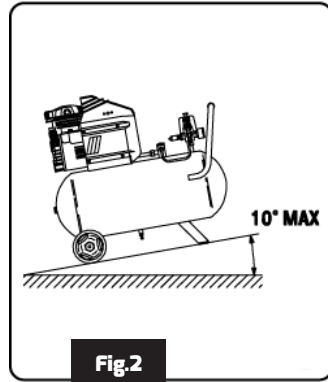
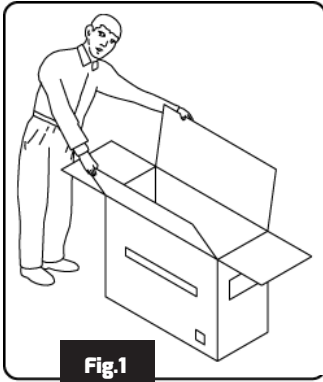
### SPECIFICATIONS

	TUNCIND270L-5.5	TUNCIND270L-7.5	TUNCIND270L-10.0
<b>Tank Capacity:</b>	270L	270L	270L
<b>Power:</b>	5.5HP / 4.1kW	7.5HP / 5.5kW	10HP / 7.5kW
<b>Input Voltage ~ Frequency:</b>	415V ~ 50Hz (3)	415V ~ 50Hz (3)	415V ~ 50Hz (3)
<b>Maximum Pressure:</b>	10bar (145psi)	10bar (145psi)	10bar (145psi)
<b>Pump Speed:</b>	920rpm	995rpm	950rpm
<b>Cylinders:</b>	2	3	3
<b>Air Displacement:</b>	22.8 cfm (647 L/min)	31.8cfm (900 L/min)	45.0cfm (1269 L/min)
<b>Free Air Delivery:</b>	15.0 cfm (426 L/min)	26cfm (735 L/min)	29cfm (820 L/min)
<b>Guaranteed Sound Power:</b>	96dB (LWA)	97dB (LWA)	97dB (LWA)
<b>Recommended Lubrication:</b>	Jefferson HT68 Compressor Oil / Semi-Syntetic 15W-40 , 10W-30	Jefferson HT68 Compressor Oil / Semi-Syntetic 15W-40 , 10W-30	Jefferson HT68 Compressor Oil / Semi-Syntetic 15W-40 , 10W-30
<b>Lubrication Capacity:</b>	850cc	1260cc	1330cc
<b>Weight:</b>	NW: 210kg / GW: 250kg	NW: 238kg / GW: 278kg	NW: 253kg / GW: 298kg
<b>Dimensions:</b>	1532 x 510 x 1142mm	1532 x 510 x 1191mm	1532mm x 510 x 1199mm



#### WARNING

Never operate the compressor with only the plastic transportation bung fitted. Under normal use internal pressure can expel the bung along with oil from the head, possibly leading to damage.



## UNPACKING & ASSEMBLY

**PLEASE NOTE THE FOLLOWING PHOTOGRAPHS & INSTRUCTIONS ARE FOR REFERENCE ONLY AND MAY DIFFER FOR YOUR COMPRESSOR MODEL. PLEASE CONTACT YOUR TUNDRA INDUSTRIAL DEALER IF YOU NEED ANY ADVICE ON THE ASSEMBLY PROCEDURE.**

Upon receipt of the compressor, ensure all components are present and have remained undamaged in transit..Retain the packing materials and packaging in case future transportation of the compressor is necessary. We recommend that the packaging is kept, at least within the period of the guarantee (**Fig.1**).

### AIR FILTER

If not already fitted, remove the transit bung from the top of the head and screw the air filter assembly into position.

### OIL BREATHER

- For transportation purposes the oil breather is supplied in a separate bag.
- Read the caution plate and take off the plastic bung from the crankcase, add oil and then assembly the oil breather.
- The plastic bung should be retained for future use should it be necessary to transport the unit.
- 

Position the compressor on a flat surface or with a maximum permissible inclination of 10° (**Fig.2**), in a well aired place, protected against atmospheric agents and not in a place subject to explosion hazard.

If the surface is inclined and smooth, check if the compressor moves while in operation – if it does, secure the wheels with two wedges.

If your compressor is supplied with anti-vibration mounts ensure that they are fitted correctly as required.

To ensure good ventilation and efficient cooling, the compressor's belt guard must be at least 100cm from any wall (**Fig.3**).

Ensure that the compressor is transported safely and correctly using equipment adequately suited to the task (**Fig.4**).

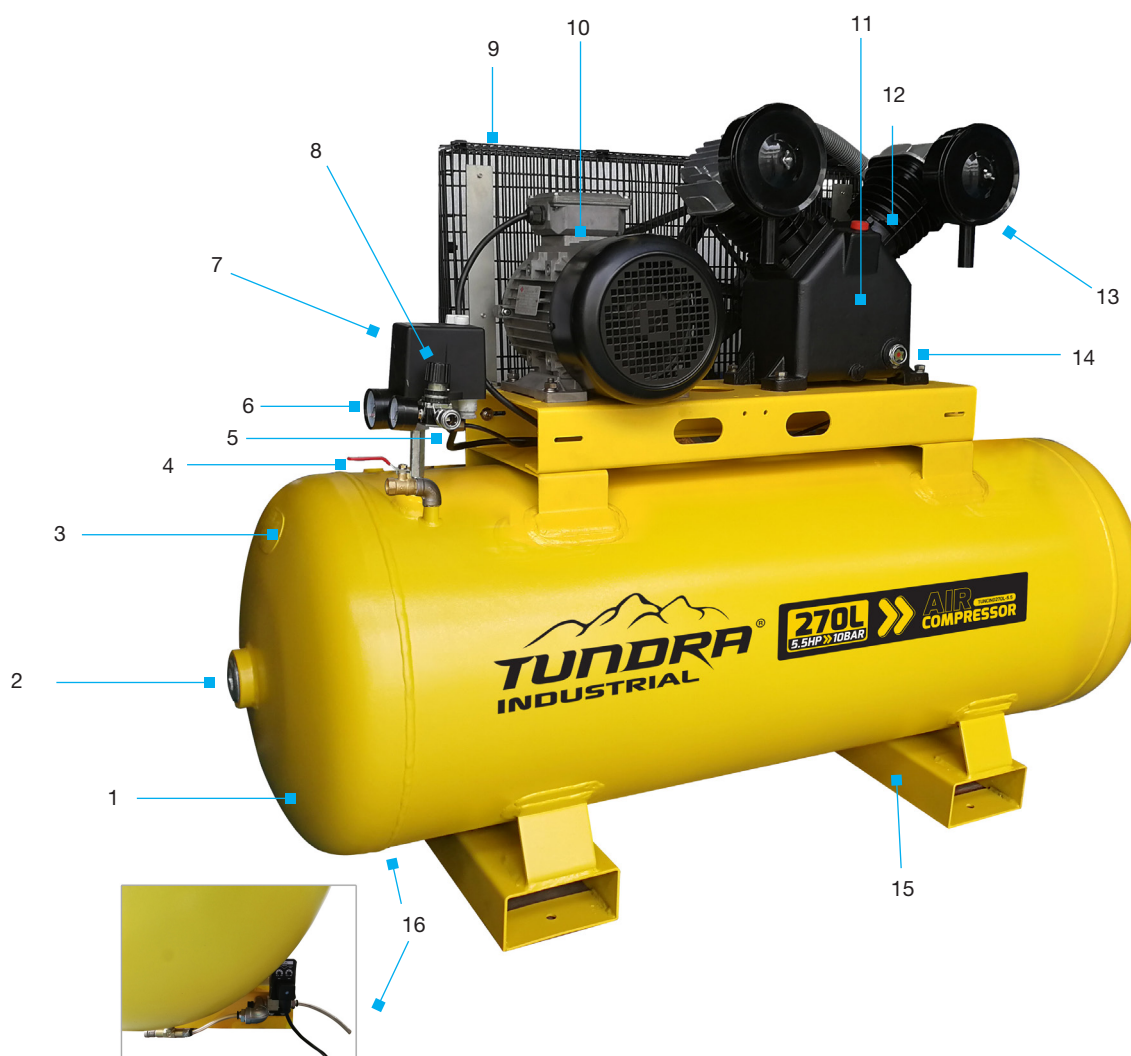
After removing the packing materials, check to ensure the product is in perfect condition and that there are no damaged parts from transit. If in doubt, do not use the product and notify your Tundra Industrial Dealer.

The packaging materials (cardboard, plastic bags, polystyrene, etc), must be disposed of in an appropriate manner and recycled where possible.

These materials must not be left within the reach of children as they are potential sources of danger.

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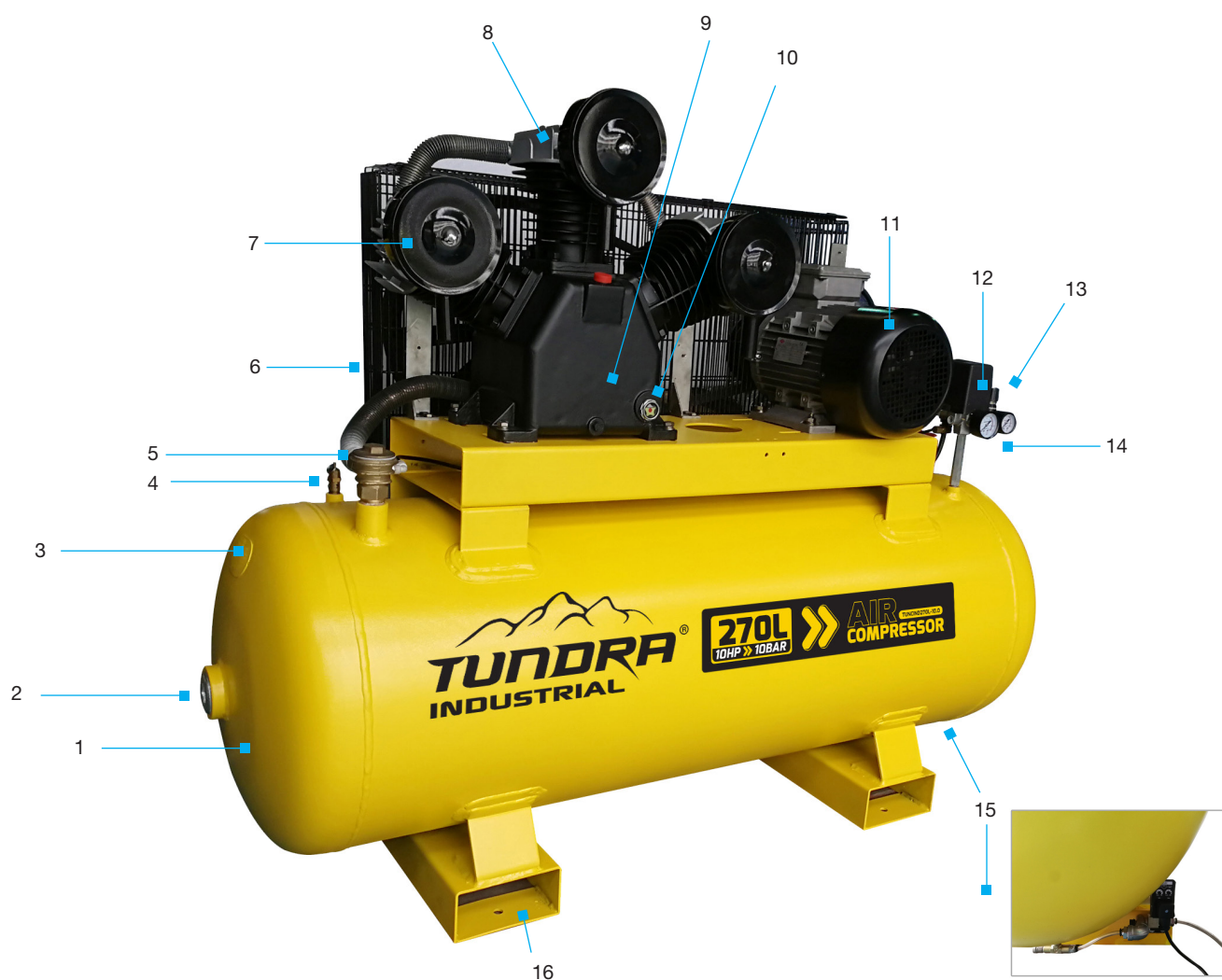
## EQUIPMENT IDENTIFICATION (TUNCIND270L-5.5)



1. Air Reservoir Tank	9. Belt Guard Assembly
2. Tank Outlet (sealed)	10. Motor Assembly
3. Tank Rating Plate	11. Pump Assembly
4. Safety Valve	12. Cylinder (x2)
5. Air Outlet / Air Line Coupling	13. Air Filter Assembly (x2)
6. Pressure Gauge	14. Oil Sight Level Glass
7. Pressure Switch	15. Mounting Feet
8. Pressure Regulator	16. Automatic Reservoir Condensate Tank Drain Valve



### EQUIPMENT IDENTIFICATION (TUNCIND270L-7.5 & TUNCIND270L-10.0)



1. Air Reservoir Tank	9. Pump Assembly
2. Tank Outlet (sealed)	10. Oil Sight Level Glass
3. Tank Rating Plate	11. Motor Assembly
4. Safety Valve	12. Pressure Switch
5. Non-return Valve	13. Pressure Regulator
6. Belt Guard Assembly	14. Pressure Gauge
7. Air Filter Assembly (x3)	15. Automatic Reservoir Condensate Tank Drain Valve
8. Cylinder (x3)	16. Lifting Transport Skids / Mounting Feet

## BEFORE FIRST USE

### Check oil Level:

Before using the compressor check the oil level using the dipstick. If the oil is not up to the mark it should be topped up with Jefferson HT68 Compressor oil (see Fig.6).

Sight glass / Oil Level:

The compressor oil level can be viewed through the sight glass; the compressor must be on a level surface to measure the oil level through the sight glass accurately (see Fig.5):

- The top of the red dot indicates the full mark
- The bottom of the red dot indicates the low mark

Important: Always ensure that the oil level is correct before operating the compressor.



Fig.5

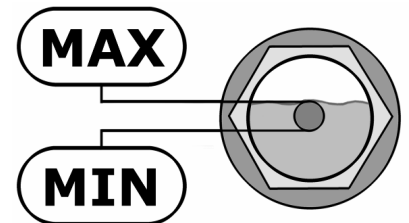


Fig.6

### Ensure working environment is suitable for use:

This compressor must be used on a flat, level surface. The maximum safe operating angle in any direction is 10° degrees (see Fig.7).

- Do not operate the compressor on inclines in excess of 10° degrees.
- Serious damage to pump components may result from insufficient lubrication.
- Never use the air compressor on a rooftop or elevated position that could allow the unit to fall or be tipped over.
- Use additional air hose for elevated jobs.

### Check power supply is correct for this compressor:

It is essential that the air compressor has an adequate power supply.

Always utilize more air hose before choosing to use an extension lead, as low voltage could cause damage to the motor. (Low voltage damage is not covered under warranty)

Read and understand all the electrical safety guidelines laid out in this manual, follow all applicable local authority safety guidelines.

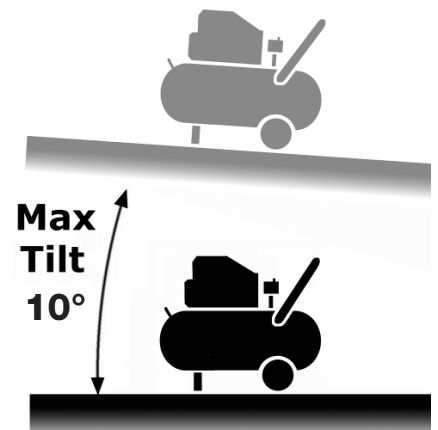


Fig.7



## SAFETY GUIDELINES



Read and ensure that you understand all of the operating instructions, safety precautions and warnings in this Instruction Manual before operating or maintaining this compressor. Most accidents that result from compressor operation and maintenance are caused by the failure to observe basic safety rules or precautions. An accident can often be avoided by recognizing a potentially hazardous situation before it occurs, and by observing appropriate safety procedures. Hazards that must be avoided to prevent bodily injury or machine damage are identified by warnings on the compressor and in this Instruction Manual. Never use this compressor or modify it in any way that has not been specifically recommended by the manufacturer. Contact a qualified electrician for advice on any issues relating to electrical safety in your working environment.

## ELECTRICAL SAFETY



Ensure that you check the equipment thoroughly to ensure it is safe and fit for purpose before each use. It is important that you inspect all plugs, sockets, power cables and electrical fittings for wear and damage and repair or replace any defective components. The risk of electric shock can be minimised by the correct use of the appropriate electrical safety devices.

**For products that require a connection of a 415V supply you should contact a qualified electrician to ensure that a suitable rated supply is available. We recommend that you discuss the installation of an industrial round pin plug and socket with your electrician based on the compressor specifications.**

- We recommend that you fit a **Residual Current Circuit Breaker (RCCB)** in the main distribution board and that a **Residual Current Device (RCD)** is used when operating this equipment.
- The **Electricity at Work Act 1989** includes legislation that places legal implications on employers to ensure the safety of electrical devices in the workplace. The regulations dictate that all portable equipment must be inspected regularly and tested to ensure that it is safe for use. 'Portable equipment' means any electrical item that can be moved and this is often referred to as **Portable Appliance Testing (PAT)**. PAT testing should be carried out regularly on this equipment by trained, authorised personnel, as required by the legislation.
- The **Health and Safety at Work Act 1974** states that it is the responsibility of the owner of electrical appliances to ensure that both the equipment and working environments are maintained to ensure safe operation at all times.
- Check that all equipment cables are secure, correctly insulated, free from damage, and protected against short circuit and overload before connecting to the power supply. Do not use worn or damaged cables, plugs, sockets or other fittings.
- Ensure that the power supply matches voltage requirements specified on the equipment.
- Ensure the power cable is kept away from heat, oil and sharp edges.
- We recommend that the equipment is connected directly to the power supply without the use of extension leads as the resulting voltage drop can reduce motor and pump performance.
- Always disconnect the compressor from the power source and remove the compressed air from the air tank before servicing, inspecting, maintaining, cleaning, replacing or checking any parts.
- Do not carry the compressor while it is connected to its power source or when the air tank is filled with compressed air. Be sure the pressure switch is in the **"Off"** position before connecting the compressor to its power source.
- Do not use the compressor in damp / wet conditions.
- **IMPORTANT:** During electrical installation please ensure that the motor is wired to turn in the direction indicated on the motor cowl / cover (see **Fig 8.**) Failure to ensure the correct direction of rotation will prevent the flywheel from delivering the necessary air-cooling across the pump.







**Fig.8**

## EQUIPMENT SAFETY

- Never place your hands, fingers or other body parts near the compressor's moving parts during operation. Ensure that the equipment is isolated from the power supply and all switches in the **OFF** position before carrying out maintenance, repairs or adjustments.
- Never operate this compressor without all guards or safety features in place and in proper working order. If maintenance or servicing requires the removal of a guard or safety features, be sure to replace the guards or safety features before resuming operation of the compressor.
- Always wear safety goggles or equivalent eye protection. Compressed air must never be aimed at anyone or any part of the body.
- When not in use, the compressor should be stored in dry place. Keep out of reach of children. Keep children and animals away from the work area.
- Clear all work areas of unnecessary tools, debris, furniture etc. prior to use. Cluttered work areas can lead to injuries.
- Do not wear loose clothing or jewellery when operating this equipment. They can be caught in moving parts. Wear protective hair covering to contain long hair.
- Follow instructions for lubricating this equipment as required.
- Watch what you are doing and remove any potential distractions before use. Use common sense at all times.
- Do not operate this equipment when you are tired or if you are under the influence of alcohol, drugs or medication that makes you drowsy.
- Check for the correct alignment of moving parts, binding of moving parts, condition of parts, mounting, and air leaks, and any other issues that might affect the safe operation of this equipment. A guard or other part that is damaged should be properly repaired or replaced by an authorized Tundra Industrial service centre unless otherwise indicated elsewhere in this instruction manual. Have defective pressure switches replaced by an authorized service centre. Do not use compressor if the switch does not turn it on and off.
- Operate the compressor according to the instructions provided in this manual. Never allow the compressor to be operated by children, individuals unfamiliar with its operation or unauthorized personnel.
- Keep all screws, bolts, and plates tightly mounted. Check regularly.
- The motor air vent must be kept clean so that air can freely flow at all times. Check for dust build-up frequently and clean as required.
- If the equipment appears to be operating unusually, making strange noises, or otherwise appears defective, stop using it immediately and arrange for repairs by a authorized service centre.
- Solvents such as petrol, thinner, benzine, carbon tetrachloride, and alcohol may damage and crack plastic parts. Do not wipe them with such solvents. Wipe plastic parts with a soft cloth lightly dampened with soapy water and dry thoroughly.
- Only use Tundra Industrial approved replacement parts. Non-approved parts will void your warranty and can lead to malfunction and resulting injuries. Genuine parts are available from Tundra Industrial your dealer.
- Do not modify the compressor for any use other than which it was designed for by the manufacturer. Do not tamper with or attempt to adjust the tank, pressure switch or safety valve. Never strap anything to the tank. Do not subject the tank to impact, vibration, heat, abrasion or corrosive materials.
- Always contact an authorized service centre for advice on any repairs. Unauthorized modification may not only impair the compressor performance but may also result in accident or injury to repair personnel who do not have the required knowledge and technical expertise to perform the repair operations correctly.
- When the compressor is not in use, ensure the pressure switch is turned off, disconnect the equipment from the power source and open the drain cock to discharge the compressed air from the air tank.
- To reduce the risk of burns, do not touch tubes, heads, cylinder and motors. During or immediately after use. Allow equipment to cool down before carrying out maintenance, repairs or adjustments.
- Never direct the output jet of air at persons or animals. Ensure air supply valve is turned **OFF** before disconnecting the air supply hose.
- Read the all safety instructions for any tool or accessory used with the compressor and ensure the safe working pressure of any appliance used exceeds the output pressure of the compressor. If you are using a spray gun it is important to ensure that the work area has sufficient ventilation in place.
- Do not operate in the vicinity of flammable liquids, gases or solids.
- Do not operate the compressor without an air filter or restrict the air flow around the equipment.
- When the compressor is not in use ensure that it is switched off, disconnected from the power supply and the air and moisture drained from the tank.

## WARNING LABELS

Label	Potential Hazard	Prevention
	<p>Water directed at electrical connections or switches, or objects connected to an electrical circuit, could result in a fatal electrical shock.</p> <p>Moisture or a liquid of any kind may conduct electricity and could result in a fatal electrical shock.</p> <p>Note: This equipment is not waterproof.</p>	<p>Never attempt to clean the air compressor while it is running. Direct any water or spray away from electric outlets and switches.</p> <p>Keep your air compressor out of the elements and well sheltered from rain, snow, dew, water or mist of any kind.</p> <p>Do not use the compressor with the supply cord damaged or with poor quality connections</p>
	<p>Operating the air compressor in an explosive environment could result in a fire.</p> <p>Materials placed against or near the air compressor can interfere with its proper ventilation causing overheating and possible ignition of the materials.</p> <p>Improperly stored paint thinners could lead to accidental ignition.</p> <p>Good air flow is important as both the motor and compressor unit are air cooled. Restrictions to or insufficient air flow will cause overheating.</p>	<p>Never spray paint in a confined area with the air compressor.</p> <p>Operate the air compressor in well ventilated areas free from obstructions. Equip areas with fire extinguishers suitable for electrical fires. Do not leave nylon material shirts or jumpers on the compressor.</p> <p>Store paint thinners and other flammable liquids in approved containers, in a secure location away from the work area.</p> <p>Minimum clearance 0.5m / Maximum ambient operating temperature 45°C</p>
	<p>This air compressor does not provide breathable air, the air may be contaminated with mineral based oils and other contaminants which poses the risk of serious lung infection and or injury.</p> <p>Spraying any material without the use of a face mask will result in the ingestion of foreign substances.</p>	<p>Never try to provide breathing air or refill auxiliary breathing apparatus using this compressor.</p> <p>Never spray substances in a closed location occupied by humans or animals always use a face mask when spraying substances</p>
	<p>Contact with hot surfaces, such as the cylinder head, cooling fins or discharge pipe, could result in serious burns.</p> <p>These parts will remain hot for some time after the compressor is shut down.</p>	<p>During operation, touch only the control surfaces of the air compressor. Keep children and animals far away from the air compressor at all times. They may not be able to recognize the hazards of this product.</p> <p>Allow the air compressor to cool before storage.</p>

### SAFETY VALVE

**IMPORTANT:** The safety valves supplied with this equipment are designed and constructed for use exclusively with compressed air, free from impurity. The materials used in construction are suitable for operating the valve at the rated pressure and temperatures. The viton or NBR gasket conserves the resistance characteristics, even in prolonged use. The valve caulking is designed to impede calibration, modification or tampering. Any modification or recalibration of the safety valve will nullify warranty and potentially make the equipment unsafe.

Valve installation must be performed exclusively by Tundra Industrial approved engineers. Checking the integrity of the valve before installation is obligatory. Also, check that the valve pressure is no greater than the operating pressure of the tank or of the system that it is installed with.

- Check that the discharge flow rate of the valve is greater than the quantity of the air to discharge.
- The safety valve must be positioned directly on the tank in a vertical position, in a dry, accessible place protected against the weather and far away from liquids or condensation.
- It must be positioned to allow sufficient space all around for correct air discharge, without causing damage to persons or the surrounding area.
- The valve rod must be free in its movement when discharging.
- The connection between the valve and the part to be protected must be free from all kinds of choking and be as short as possible so as not to reduce the discharge flow rate of the valve itself.
- The connection passage area must be greater than the valve orifice area.
- During installation screw on the valve with a torque spanner using the hexagonal part of the body.
- Apply a maximum torque of 30Nm, paying attention not to cause any deformation; using pincers, pliers, hammers or tools other than a hexagonal spanner is forbidden and will void warranty.
- Check that the inlet hole and the shutter are not blocked by glue, Teflon or similar materials that could bind the shutter or other functional components.
- If the valve is replaced the compressed air contained in the system must be discharged first.

**WARNING:** Tundra Industrial cannot take any responsibility for damage caused to persons and/or things due to failure to observe these instructions.

### OPERATION GUIDE

#### ON/OFF SWITCH

Prior to connecting the compressor to the power supply, ensure the pressure switch is on the **OFF** position. On initial start-up open the reservoir condensate drain bung, adjust the pressure regulator to the maximum pressure. Unscrew the bung anti-clockwise to open valve.

Pull the pressure switch up to start the compressor.

Ensure the tank pressure reaches 10 bar as indicated on the gauge before the pressure switch shuts off the motor.

**NOTE:** When the drain bung is closed the tone from the motor will change. The compressor motor will automatically restart when the tank pressure drops to approximately 3-4 bar less than the maximum pressure.

**WARNING:** Never stop the compressor using the mains connection. Always switch off the compressor by pressing the pressure switch button down. The compressed air will be vented from the head and allowing an easy re-start.

**NOTE:** During correct operation a whistle of compressed air escaping/releasing will be heard when the motor stops and a protracted whistle (approx. 20-30 seconds) whenever the compressor is started with no pressure in the tank.

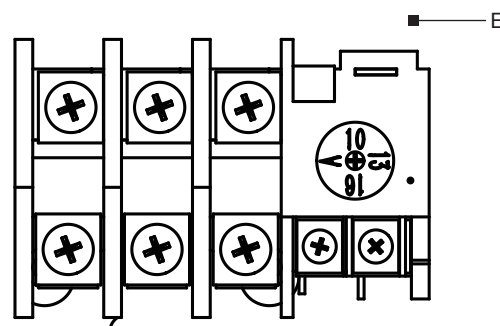
### OVERLOAD CUT OUT

The compressor is equipped with an overload cut out **(E)** (**Fig.9**) which operates as a safety device to protect the motor.

Should a fault occur and begin to overheat the motor the overload cut out will automatically operate, cutting power.

This prevents damage occurring to the motor.

Allow 5 minutes for the machine to cool prior to attempting to reset the overload cut out **(E)**. Press button. If after restarting the overload cut out is activated again, switch off the machine, disconnect the power supply and contact your Tundra Industrial Dealer for advice.



**Fig.9**

**NOTE:** For technical specifications and detailed instructions please refer to the instructions provided with the specific air tool/accessory. The outlet line pressure from the tank is adjusted using regulator. Rotate the regulator clockwise to increase the pressure or anticlockwise to decrease. The pressure is indicated on gauge.

**ATTENTION:** After each use set the pressure to zero to help prolong the life of the regulator and avoid damage.

**AIR LINE CONNECTION:** The compressor comes equipped with a quick in line female connector. To insert a male connector, pull the collar backwards and insert the male connection. When fully inserted, release the collar. If a different style of connection is required the connector can be replaced.

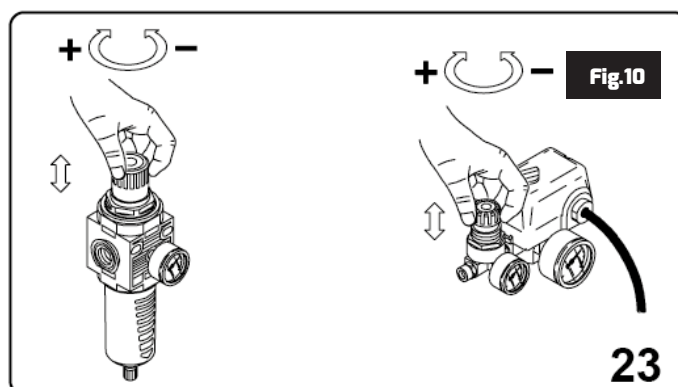
**NOTE:** When fitting the replacement ensure the threads are sealed with PTFE tape for an air tight union.

### ADJUSTING THE OPERATING PRESSURE

You do not have to use the maximum operating pressure at all times. On the contrary, the pneumatic tool being used often requires less pressure. On compressors supplied with a pressure reducer, operating pressure must be correctly adjusted.

Release the pressure reducer knob by pulling it up, adjust pressure to the required value by turning the knob clockwise to increase pressure and anti-clockwise to reduce it. When you have obtained optimum pressure, lock the knob by pressing it downward (**Fig.10**). For pressure reducers equipped without a pressure gauge, the set pressure can be seen on the graduated scale located on the reducer body. On pressure reducers equipped with a pressure gauge, pressure can be seen on the gauge itself.

**WARNING:** Some pressure regulators do not have "push to lock", therefore simply turn the knob to adjust the pressure.



**Fig.10**

## MAINTENANCE

Before attempting any maintenance jobs on the compressor, make sure of the following:

1. The master power switch is turned off and equipment is isolated from the mains supply.
2. Pressure switch and the control unit switches are all in the **OFF** position.
3. All pressure has been removed from the air tank.

Procedure	Daily / Weekly	100Hrs	200Hrs	400Hrs
Check pump oil level	•			
Drain condensate water from the tank	•			
Check for unusual noise and vibration	•			
Inspect equipment for air leaks	•			
Check air filters		•		
Inspect belts	•			
Replace air filters			•	
General cleaning	•			
Check safety relief valve		•		
Check belts for wear / replace		•		
Check and tighten all bolts		•		
Check tubes fittings & electrical connections				•
Service pump / engine				•
Internal & external tank inspection				•
Replace the oil				•

## Changing / Filling Compressor Pump Oil

- Ensure the compressor is turned off and disconnected from the power source.
- Allow the compressor pump and other parts to cool off (if changing oil after use).
- Ensure compressor is on a flat and level surface.
- Remove fill cap / plug and place collection container underneath the oil drain cap.
- Remove the oil drain cap, and let the oil drain out.
- Replace the oil cap and be sure to tighten this nut securely (you can use some PTFE tape on the thread to help create a tighter seal before tightening).
- Fill the oil reservoir with a compatible compressor oil (e.g **Jefferson HT68 Compressor Oil**).

## Checking / Cleaning the Air Filter

- Ensure the compressor is turned off and disconnected from the power source.
- Allow the compressor pump and other parts to cool off (if changing filter after use).
- Unscrew the filter top from the filter base by turning (generally) counter-clockwise (the direction may vary depending on your filter).
- Separate the filter top cover from the base.
- Remove the filter element from the filter base.
- Blow out dust and debris from the filter element.
- Replace air filter element if required.
- Reconnect filter top to the base and secure filter.



## Inspecting / Replacing a Worn Compressor Belt

- If your air compressor is equipped with a protective cage, find the screws or clips that hold the cover in place and remove them.
- Inspect the belt and check for cracks or signs of wear.
- If replacement is necessary, move onto the next step. Otherwise, replace the cage / belt guard and repeat the inspection as scheduled.
- To remove the worn / damaged belt, grasp it firmly and while pulling it over the large pulley, rotate the pulleys by hand and the belt will remove from all pulleys.
- Take the new belt, place it over the small pulley and work it onto the large pulley by hand-turning it in a forward motion until it is securely on the large pulley. Replace the cage / belt guard.

## TROUBLESHOOTING

FAULT	CAUSE	REMEDY
Tank pressure continually drops.	Air leak, check all connections.	Locate and rectify leak.
Tank pressure won't build up.	Drain valve is open.	Close tank drain valve.
The compressor won't switch off. The safety valve blows off.	Pressure switch fails to stop motor Faulty pressure switch.	Contact a specialized service technician.
Tank pressure won't build up and the pump is getting hotter than normal, inlet suction is poor.	The compressor head gasket or valve plate is faulty.	Contact a specialized service technician.
There is a leak from the base of the pressure switch when the compressor is running.	Failure of the pressure relief valve. (Located in the base of pressure switch).	Contact a specialized service technician.
There is a leak from the base of the pressure switch when the compressor is stopped.	The Non Return Valve (from the tank) is leaking.	Disassemble and clean if necessary replace valve insert.
The compressor is noisy with metallic clangs.	Bearing or loose part problem.	Stop the compressor and contact a specialized service technician.
The compressor sounds like it is trying to start (motor makes a humming noise).	Air pressure trapped on piston is resisting the starting effort.	Turn unit off and on again using the pressure switch. This will vent air from the delivery tube.
The compressor sounds like it is trying to start (motor makes a humming noise).	The capacitor is faulty.	Stop the compressor and contact a specialized service technician.
Air leaks from the safety valve at pressures less than 10 bar.	The safety valve is faulty.	Replace the Safety valve.

## ENVIRONMENTAL PROTECTION



**PLEASE  
RECYCLE**

Recycle any packaging and unwanted materials instead of disposing of them as waste. All tools, accessories and packaging should be sorted, taken to a recycling centre and disposed of in a manner which is compatible with the environment.

When the product becomes completely unserviceable, reaches the end of its working life and requires disposal, drain off any fluids (if applicable) into approved containers and dispose of the product and the fluids according to local regulations.

## 13. WEEE Waste Electrical and Electronic Equipment Statement



### Information on Disposal for Users of Waste Electrical & Electronic Equipment

This symbol on the product(s) and / or accompanying documents means that used electrical and electronic products should not be mixed with general household waste. For proper treatment, recovery and recycling, please take this product(s) to designated collection points where it will be accepted free of charge.

### For private households:

**Dispose of this product at the end of its working life and in compliance with the EU Directive on Waste Electrical and Electronic Equipment (WEEE). Contact your local solid waste authority for recycling information for this equipment.**

Disposing of this product correctly will help save valuable resources and prevent any potential negative effects on human health and the environment, which could otherwise arise from inappropriate waste handling.

Please contact your local authority for further details of your nearest designated collection point.

Penalties may be applicable for incorrect disposal of this waste, in accordance with your national legislation.

### For business users in the European Union:

If you wish to discard electrical and electronic equipment, please contact your dealer or supplier for further information.

### Information on Disposal in other Countries outside the European Union:

This symbol is only valid in the European Union. If you wish to discard this product please contact your local authorities or dealer and ask for the correct method of disposal.

## EC DECLARATION OF CONFORMITY

We, Tundra Industrial, as the authorised European Community representative of the manufacturer, declare that the following equipment conforms to the requirements of the following Directives:

Directive:	Description:	Notified Body:
2000/14/EC (as amended)	Noise Emission in the Environment by Equipment for Use Outdoors	Ente Certificazione Macchine Srl Via Ca' Bella, 243 – Loc. Castello Di Serravalle – 40053 Valsamoggia (Bo) - Italy <b>#1282</b>
2014/30/EU (as amended)	Electromagnetic Compatibility	Sede Legale e Uffici Via Donatori di sangue, 9 - 46024 Moglia (MN) <b>#0865</b>
2006/42/EC (as amended)	Machinery Directive	
2014/35/EU (as amended)	Low Voltage Directive	
2014/29/EU (as amended)	Simple Pressure Vessels Directive	Technicka Inspekcia A.s. Trnavska Cesta 56 821 01 Bratislava Country : Slovakia <b>#1354</b>

**Equipment Category:** Air Compressor (Item 8)


**Product Name/Model:** TUNCIND270L-5.5 • 270L 5.5HP 10Bar Belt Driven Air Compressor (415V~50Hz / 3)  
TUNCIND270L-7.5 • 270L 7.5HP 10Bar Belt Driven Air Compressor (415V~50Hz / 3)  
TUNCIND270L-10.0 • 270L 10.0HP 10Bar Belt Driven Air Compressor (415V~50Hz / 3)

**Guaranteed Sound Power Level:**

TUNCIND270L-5.5	96dB (LWA)
TUNCIND270L-7.5	97dB (LWA)
TUNCIND270L-10.0	97dB (LWA)

**Signed by:**

Stephen McIntyre



**Position in the company:**

Operations Director

**Date:**

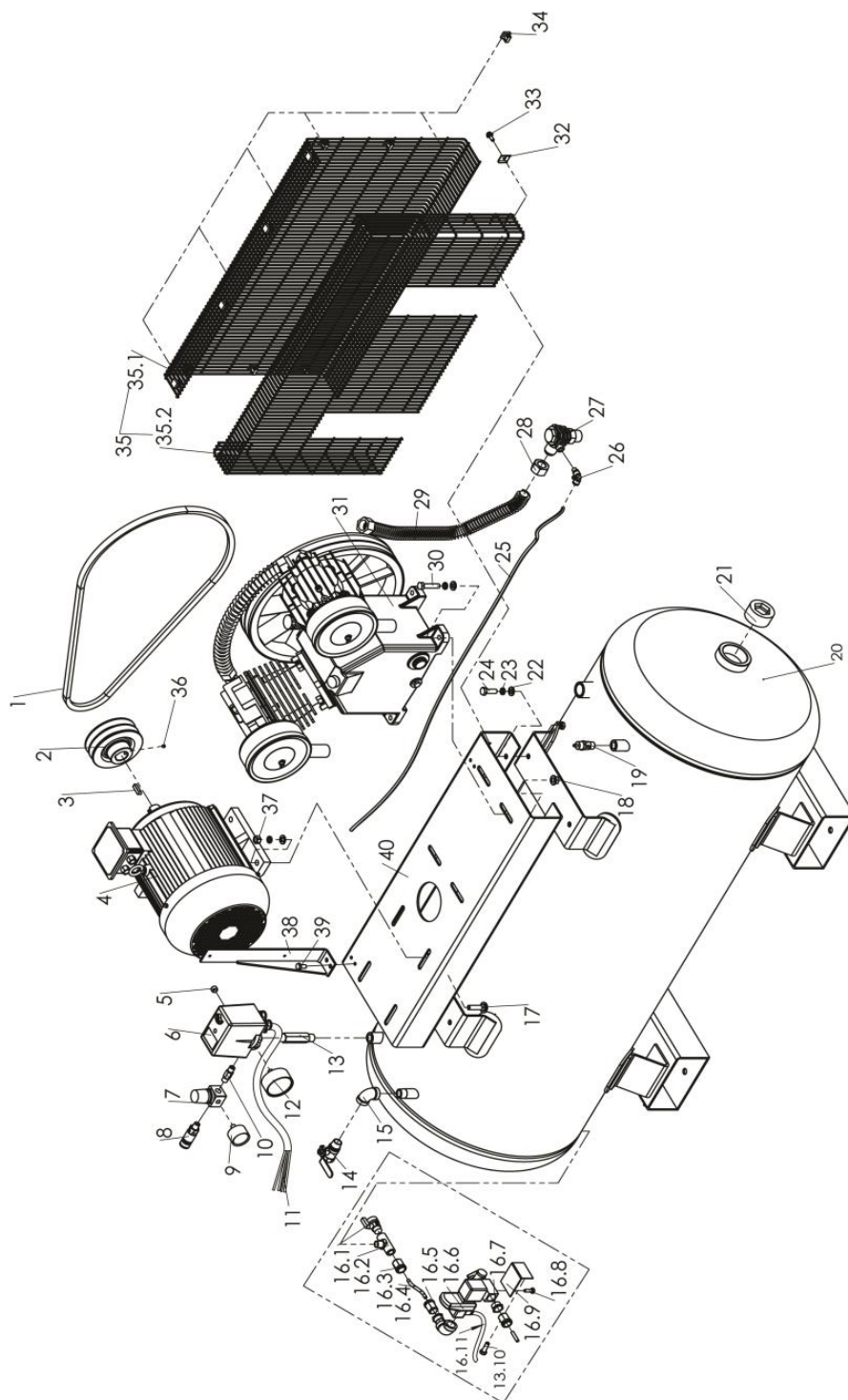
13 June 2018

**Name and address of manufacturer**

**or authorised representative:**

Tundra Industrial, Herons Way, Chester Business Park, Chester,  
United Kingdom, CH4 9QR  
Telephone: +44 (0)1244 646 048  
Fax: +44 (0)1244 241 191

## PARTS DIAGRAM - MAIN ASSEMBLY (TUNCIND270L-5.5)





# USER MANUAL

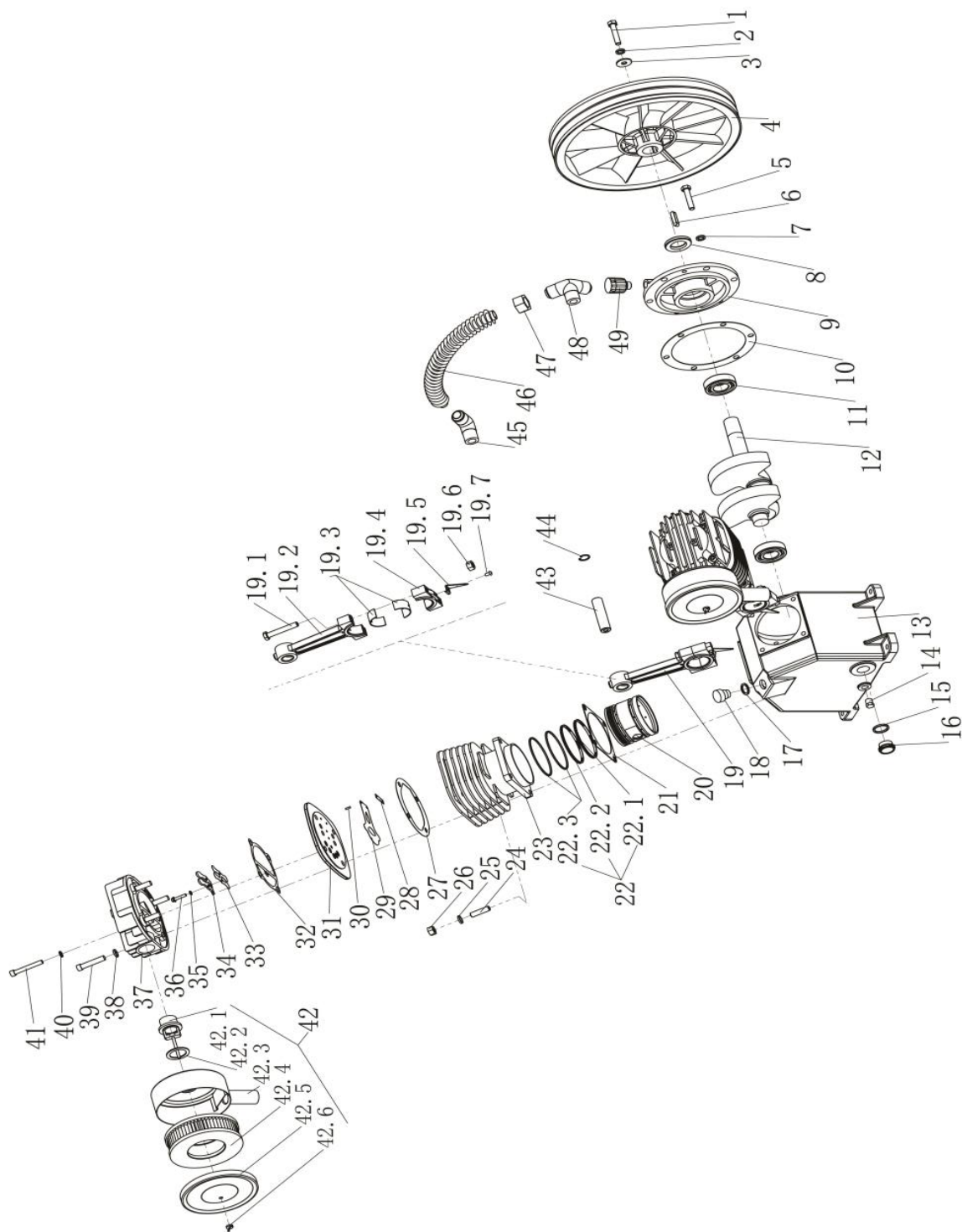
270L BELT DRIVEN AIR COMPRESSOR  
415V~50Hz (3-Phase)

v.1.1

## PARTS LIST - MAIN ASSEMBLY (TUNCIND270L-5.5)

#	Quantity	Description	#	Quantity	Description
1	2	V-Belt		4	Screw
2	1	Motor Pulley		8	Hex Nut
3	1	Key		1	Safety Valve
4	1	Motor		1	Tank 270L
5	1	Plug		2	Plug Socket Head
6	1	Pressure Switch		12	PL Washer
7	1	Pressure Regulator		12	SP Washer
8	1	Quick Coupler		4	Hex Nut
9	1	Pressure Gauge		1	Discharge Tube
10	1	Nipple		1	Nipple
11	1	Power Cable		1	Check Valve
12	1	Pressure Gauge		2	Sleeve Nut
13	1	Nipple		1	Copper Tube
14	1	Ball Valve		4	Hex Bolt
15	1	Elbow		1	Pump Assembly
16.1	1	Ball Valve		10	Steel Clip
16.2	1	3-Way Manifold Nipple		10	Hex Bolt
16.3	3	Quick Coupler		10	Plastic Clip
16.4	2	Hose		1	Belt Guard Assembly
16.5	1	Elbow Fitting		1	Belt Guard (Front)
16.6	1	Solenoid Drain Valve		1	Belt Guard (Rear)
16.7	2	Bushing		1	Set Screw
16.8	2	Hex Bolt		4	Hex.nut
16.9	1	Bracket		2	Guard Bracked
16.10	2	Hex Bolt		4	Hex Bolt
16.11	1	Power Cable		1	Base Plate

## PARTS DIAGRAM - PUMP (TUNCIND270L-5.5)

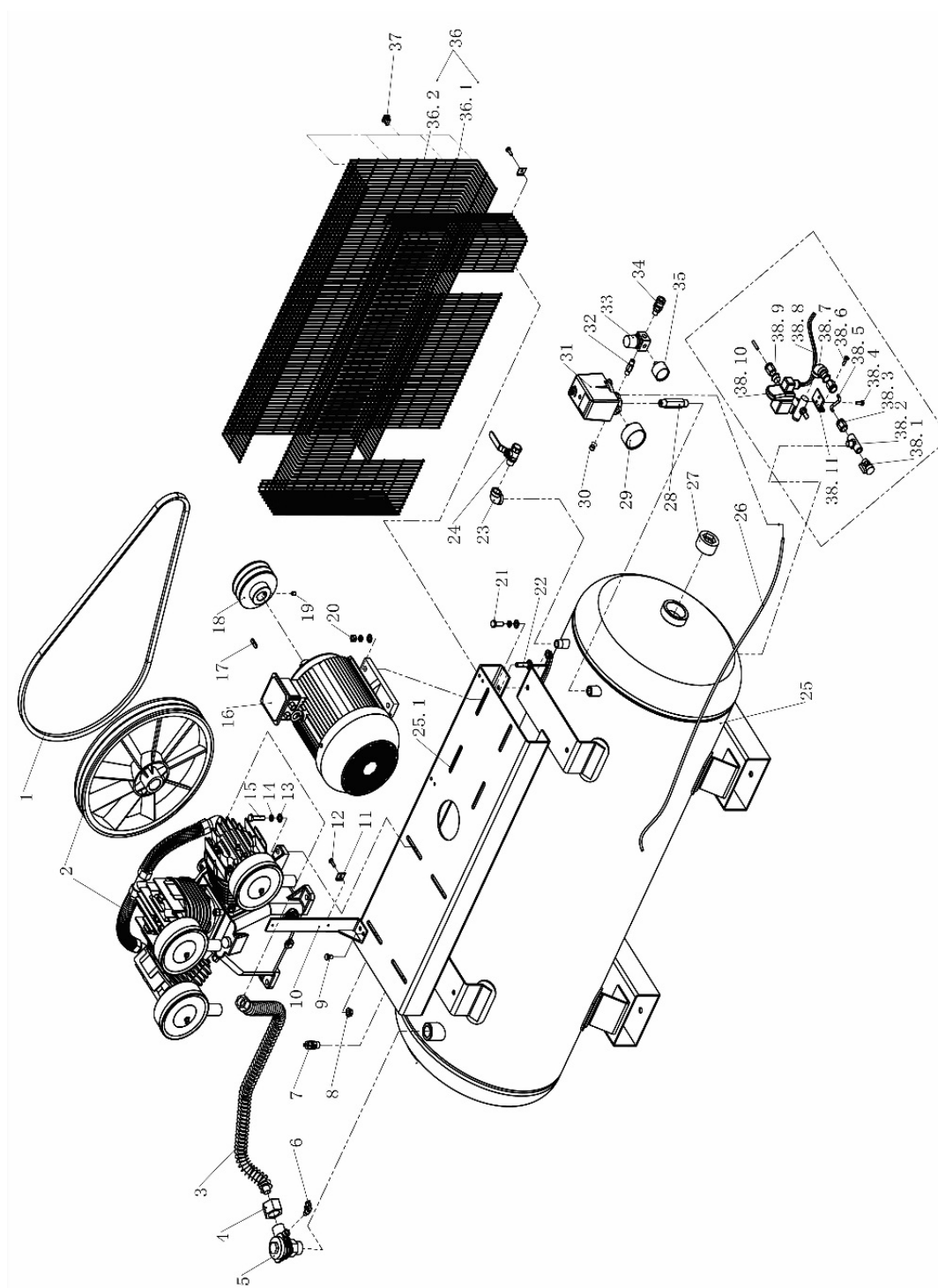




## PARTS LIST - PUMP (TUNCIND270L-5.5)

#	Quantity	Description	#	Quantity	Description
<b>1</b>	1	Hex Bolt	<b>24</b>	8	Bolt
<b>2</b>	1	Sp Washer	<b>25</b>	8	Sp Washer
<b>3</b>	1	PI Washer	<b>26</b>	8	Hex Nut
<b>4</b>	1	Flywheel	<b>27</b>	2	Valve Gasket
<b>5</b>	6	Hex Bolt	<b>28</b>	2	Locating Plate
<b>6</b>	1	Key	<b>29</b>	2	Valve Blade
<b>7</b>	6	Sp Washer	<b>30</b>	4	Pin
<b>8</b>	1	Oil Seal	<b>31</b>	2	Valve Plate
<b>9</b>	1	Front Cover	<b>32</b>	2	Head Gasket
<b>10</b>	1	Gasket Front Cover	<b>33</b>	2	Blade Valve
<b>11</b>	2	Bearing 6206	<b>34</b>	2	Valve Holder
<b>12</b>	1	Crankshaft	<b>35</b>	4	Sp Washer
<b>13</b>	1	Crankcase	<b>36</b>	4	Hex Bolt
<b>14</b>	1	Oil Drain Plug	<b>37</b>	2	Gasket Cylinder Cover
<b>15</b>	1	O-Ring	<b>38</b>	8	Sp Washer
<b>16</b>	1	Oil Sight Glass	<b>39</b>	8	Hex Socket Bolt
<b>17</b>	1	O Ring	<b>40</b>	4	Sp Washer
<b>18</b>	1	Oil Cap	<b>41</b>	4	Hex Socket Bolt
<b>19</b>	2	Connecting Rod	<b>42</b>	2	Air Filter Assembly
<b>19.1</b>	4	Hex Bolt	<b>42.1</b>	2	Screw
<b>19.2</b>	2	Conrod Part 1	<b>42.2</b>	2	O Ring
<b>19.3</b>	2	Bearing Bushing	<b>42.3</b>	2	Case
<b>19.4</b>	2	Conrod Part 2	<b>42.4</b>	2	Element
<b>19.5</b>	2	Oil Finger	<b>42.5</b>	2	Case
<b>19.6</b>	4	Hex Nut	<b>42.6</b>	2	Butterfly Nut
<b>19.7</b>	2	Hex Socket Bolt	<b>43</b>	2	Piston Pin
<b>20</b>	2	Piston	<b>44</b>	4	Circlip
<b>21</b>	2	Cylinder Gasket	<b>45</b>	1	Elbow Fitting
<b>22.1</b>	4	Oil Ring	<b>46</b>	1	Copper Tube
<b>22.2</b>	4	Compression Ring	<b>47</b>	2	Sleeve Nut
<b>22.3</b>	2	Scraping Ring	<b>48</b>	1	3-Way Manifold Nipple
<b>22</b>	2	Piston Ring Kit	<b>49</b>	1	Breather
<b>23</b>	2	Cylinder			

## PARTS DIAGRAM - MAIN ASSEMBLY (TUNCIND270L-7.5)





# USER MANUAL

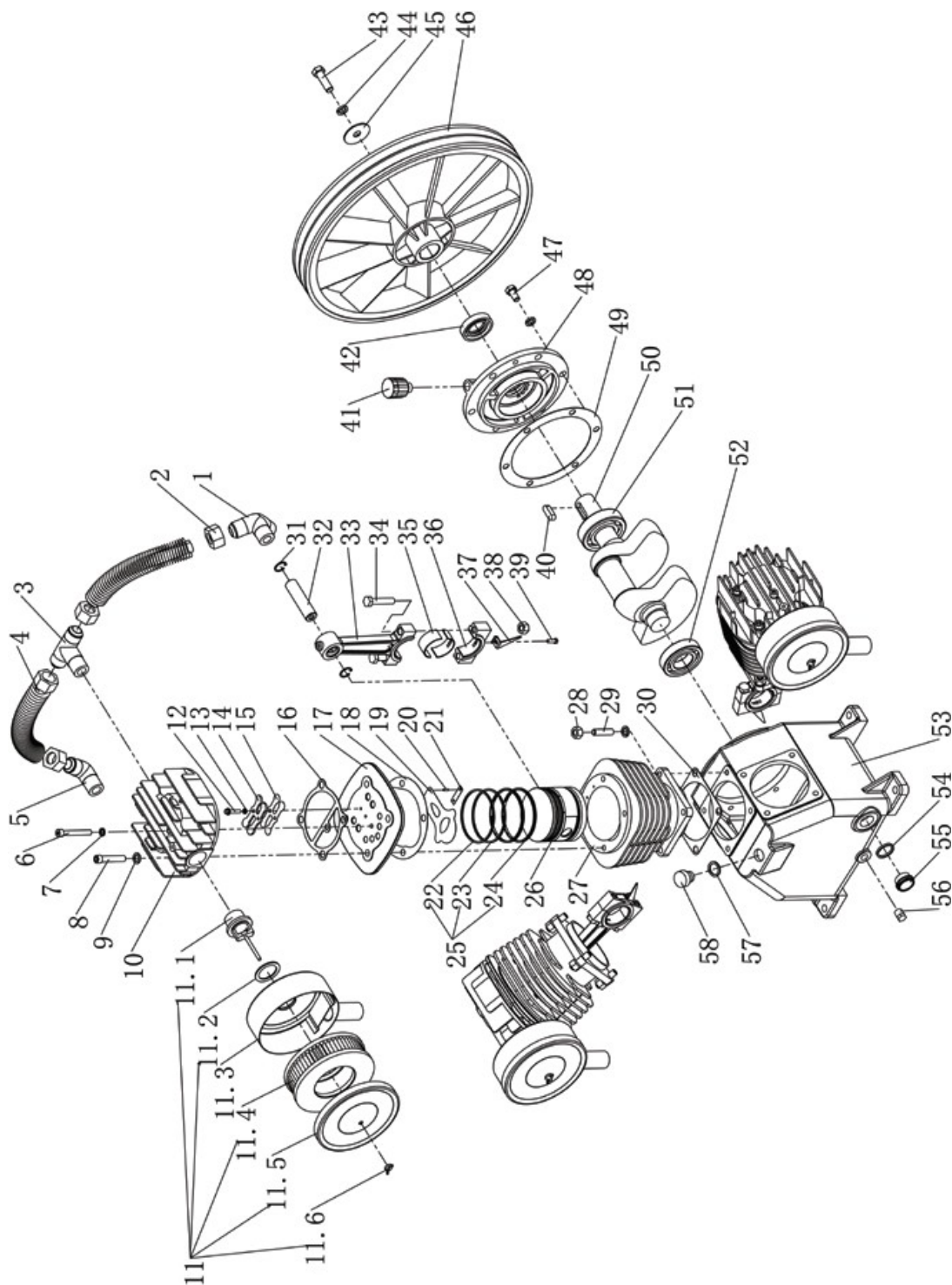
270L BELT DRIVEN AIR COMPRESSOR  
415V~50Hz (3-Phase)

v.1.1

## PARTS LIST - MAIN ASSEMBLY (TUNCIND270L-7.5)

#	Quantity	Description	#	Quantity	Description
<b>1</b>	2	V-Belt	<b>26</b>	1	Discharge Tube
<b>2</b>	1	Pump	<b>27</b>	2	Socket Head Plug
<b>3</b>	1	Copper Tube	<b>28</b>	1	Nipple
<b>4</b>	2	Sleeve Nut D	<b>29</b>	1	Pressure Gauge
<b>5</b>	1	Check Valve	<b>30</b>	1	Plug
<b>6</b>	1	Nipple	<b>31</b>	1	Pressure Switch
<b>7</b>	1	Safety Valve	<b>32</b>	1	Nipple
<b>8</b>	8	Hex Nut	<b>33</b>	1	Pressure Regulator
<b>9</b>	6	Hex Bolt	<b>34</b>	1	Quick Coupler
<b>10</b>	3	Guard Bracket	<b>35</b>	1	Pressure Gauge
<b>11</b>	10	Steel Clip	<b>36</b>	1	Belt Guard Assembly
<b>12</b>	10	Hex Bolt	<b>36.1</b>	1	Belt Guard (Front)
<b>13</b>	12	PL Washer	<b>36.2</b>	1	Belt Guard (Rear)
<b>14</b>	12	SP Washer	<b>37</b>	10	Plastic Clip
<b>15</b>	4	Hex Bolt	<b>38.1</b>	1	Ball Valve
<b>16</b>	1	Motor	<b>38.2</b>	1	3-Way Manifold Nipple
<b>17</b>	1	Key	<b>38.3</b>	3	Quick Coupler
<b>18</b>	1	Motor Pulley	<b>38.4</b>	2	Hex Bolt
<b>19</b>	1	Set Screw	<b>38.5</b>	2	Hose
<b>20</b>	4	Hex Nut	<b>38.6</b>	2	Hex Bolt
<b>21</b>	4	Hex Nut	<b>38.7</b>	1	Elbow Fitting
<b>22</b>	4	Screw	<b>38.8</b>	1	Power Cable
<b>23</b>	1	Elbow	<b>38.9</b>	2	Bushing
<b>24</b>	1	Ball Valve	<b>38.10</b>	1	Solenoid Drain Valve
<b>25</b>	1	Tank	<b>38.11</b>	1	Bracket
<b>25.1</b>	1	Base Plate			

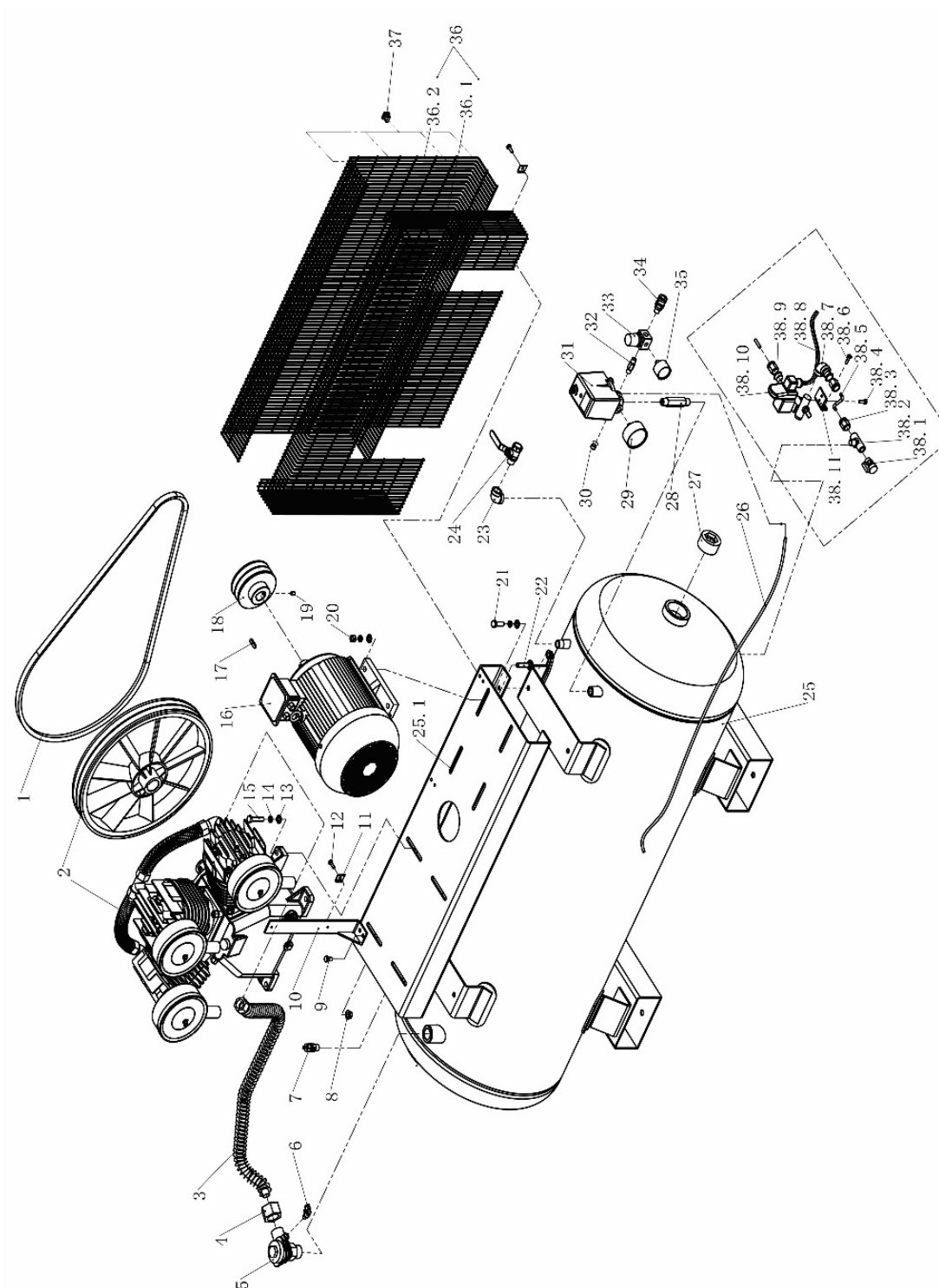
## PARTS DIAGRAM - PUMP (TUNCIND270L-7.5)



## PARTS LIST - PUMP (TUNCIND270L-7.5)

#	Quantity	Description	#	Quantity	Description
<b>1</b>	1	3-Way Manifold Nipple	<b>24</b>	6	Oil Ring
<b>2</b>	4	Sleeve Nut	<b>25</b>	3	Piston Ring Kit
<b>3</b>	1	3-Way Manifold Nipple	<b>26</b>	3	Piston
<b>4</b>	2	Copper Tube	<b>27</b>	3	Cylinder
<b>5</b>	1	2-Way Manifold Nipple	<b>28</b>	12	Hex Nut
<b>6</b>	3	Hex Socket Bolt	<b>29</b>	12	Stud Bolt
<b>7</b>	3	SP Washer	<b>30</b>	3	Cylinder Gasket
<b>8</b>	12	Hex Socket Bolt	<b>31</b>	6	Circlip
<b>9</b>	30	SP Washer	<b>32</b>	3	Pin
<b>10</b>	3	Cylinder Head	<b>33</b>	3	Conrod Part 1
<b>11</b>	3	Air Filter Assembly	<b>34</b>	6	Hex Bolt
<b>11.1</b>	3	Screw	<b>35</b>	6	Bearing Bushing
<b>11.2</b>	3	O Ring	<b>36</b>	3	Conrod Part 2
<b>11.3</b>	3	Case	<b>37</b>	3	Oil Finger
<b>11.4</b>	3	Element	<b>38</b>	6	Hex Nut
<b>11.5</b>	3	Case	<b>39</b>	3	Hex Bolt
<b>11.6</b>	3	Butterfly Nut	<b>40</b>	1	Key
<b>12</b>	6	Hex Bolt	<b>41</b>	1	Breather
<b>13</b>	6	SP Washer	<b>42</b>	1	Oil Seal
<b>19.1</b>	4	Hex Bolt	<b>43</b>	1	Hex Bolt
<b>19.2</b>	2	Conrod Part 1	<b>44</b>	1	SP Washer
<b>19.3</b>	2	Bearing Bushing	<b>45</b>	1	PL Washer
<b>19.4</b>	2	Conrod Part 2	<b>46</b>	1	Flywheel
<b>19.5</b>	2	Oil Finger	<b>47</b>	6	Hex.bolt
<b>14</b>	3	Valve Holder	<b>48</b>	1	Front Cover
<b>15</b>	3	Blade Valve	<b>49</b>	1	Gasket Front Cover
<b>16</b>	3	Cylinder Cover Gasket	<b>50</b>	1	Bearing 6306
<b>17</b>	3	Valve Plate	<b>51</b>	1	Crankshaft
<b>18</b>	3	Gasket Valve	<b>52</b>	1	Bearing 6306
<b>19</b>	3	Valve Blade	<b>53</b>	1	Crankcase
<b>20</b>	3	Pin	<b>54</b>	1	O-Ring
<b>21</b>	3	Locking Plate	<b>55</b>	1	Oil Sight Glass
<b>22</b>	3	Scraping Ring	<b>56</b>	1	Plug Oil Drain
<b>23</b>	3	Compression Ring	<b>57</b>	1	O-Ring
			<b>58</b>	1	Oil Cap

## PARTS DIAGRAM - MAIN ASSEMBLY (TUNCIND270L-10.0)







# USER MANUAL

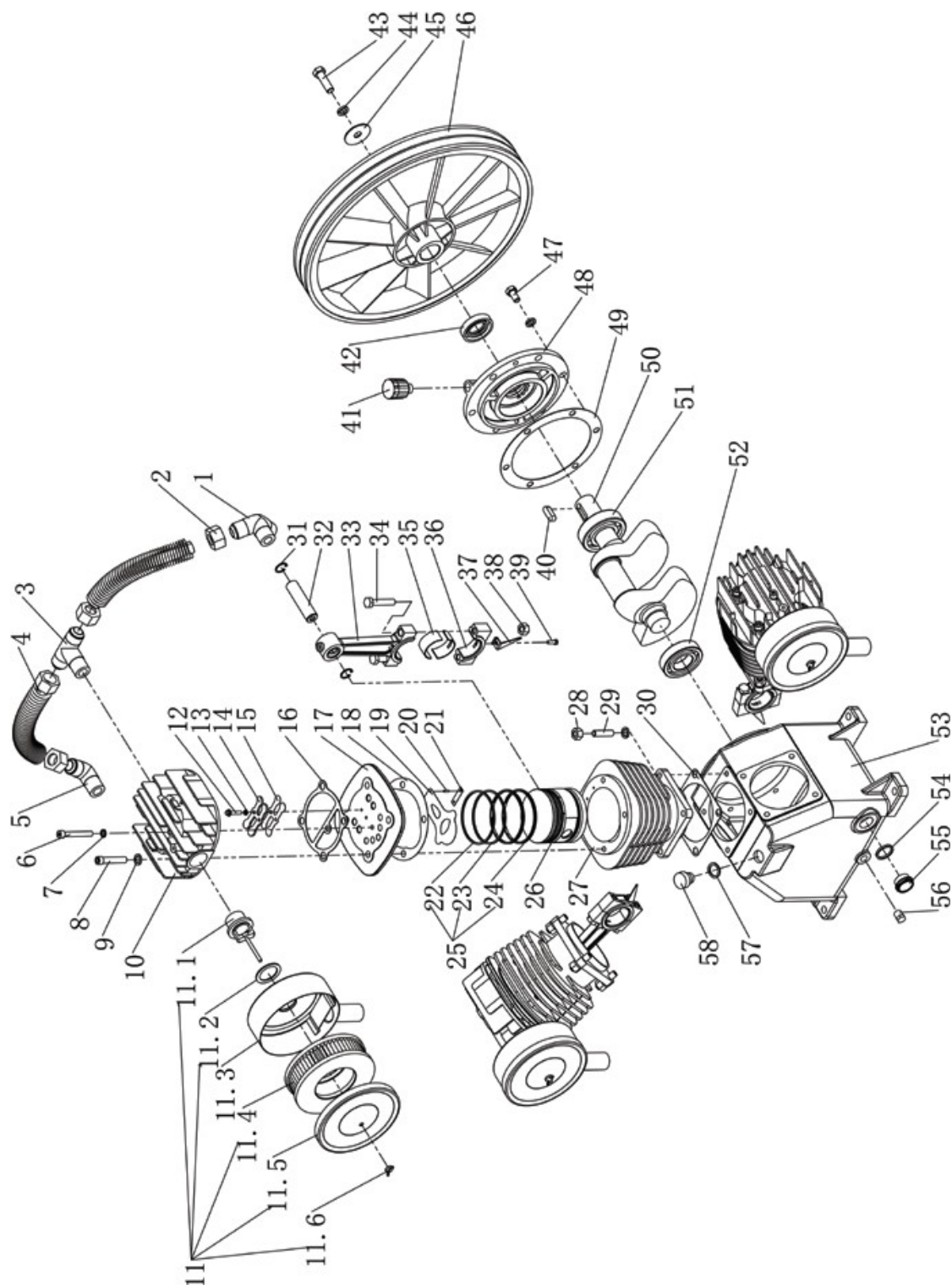
270L BELT DRIVEN AIR COMPRESSOR  
415V~50Hz (3-Phase)

v.1.1

## PARTS LIST - MAIN ASSEMBLY (TUNCIND270L-10.0)

#	Quantity	Description	#	Quantity	Description
<b>1</b>	2	V-Belt	<b>26</b>	1	Discharge Tube
<b>2</b>	1	Pump	<b>27</b>	2	Socket Head Plug
<b>3</b>	1	Copper Tube	<b>28</b>	1	Nipple
<b>4</b>	2	Sleeve Nut D	<b>29</b>	1	Pressure Gauge
<b>5</b>	1	Check Valve	<b>30</b>	1	Plug
<b>6</b>	1	Nipple	<b>31</b>	1	Pressure Switch
<b>7</b>	1	Safety Valve	<b>32</b>	1	Nipple
<b>8</b>	8	Hex Nut	<b>33</b>	1	Pressure Regulator
<b>9</b>	6	Hex Bolt	<b>34</b>	1	Quick Coupler
<b>10</b>	3	Guard Bracketed	<b>35</b>	1	Pressure Gauge
<b>11</b>	10	Steel Clip	<b>36</b>	1	Belt Guard Assembly
<b>12</b>	10	Hex Bolt	<b>36.1</b>	1	Belt Guard (Front)
<b>13</b>	12	PL Washer	<b>36.2</b>	1	Belt Guard (Rear)
<b>14</b>	12	SP Washer	<b>37</b>	10	Plastic Clip
<b>15</b>	4	Hex Bolt	<b>38.1</b>	1	Ball Valve
<b>16</b>	1	Motor	<b>38.2</b>	1	3-Way Manifold Nipple
<b>17</b>	1	Key	<b>38.3</b>	3	Quick Coupler
<b>18</b>	1	Motor Pulley	<b>38.4</b>	2	Hex Bolt
<b>19</b>	1	Set Screw	<b>38.5</b>	2	Hose
<b>20</b>	4	Hex Nut	<b>38.6</b>	2	Hex Bolt
<b>21</b>	4	Hex Nut	<b>38.7</b>	1	Elbow Fitting
<b>22</b>	4	Screw	<b>38.8</b>	1	Power Cable
<b>23</b>	1	Elbow	<b>38.9</b>	2	Bushing
<b>24</b>	1	Ball Valve	<b>38.10</b>	1	Solenoid Drain Valve
<b>25</b>	1	Tank	<b>38.11</b>	1	Bracket
<b>25.1</b>	1	Base Plate			

### PARTS DIAGRAM - PUMP (TUNCIND270L-10.0)



## PARTS LIST - PUMP (TUNCIND270L-10.0)

#	Quantity	Description	#	Quantity	Description
<b>1</b>	1	3-Way Manifold Nipple	<b>30</b>	3	Cylinder Gasket
<b>2</b>	4	Sleeve Nut	<b>31</b>	6	Circlip
<b>3</b>	1	3-Way Manifold Nipple	<b>32</b>	3	Piston Pin
<b>4</b>	2	Copper Tube	<b>33</b>	3	Conrod Part 1
<b>5</b>	1	2-Way Manifold Nipple	<b>34</b>	2	Hex Bolt
<b>6</b>	3	Hex Socket Bolt	<b>35</b>	6	Bearing Bushing
<b>7</b>	3	Sp Washer	<b>36</b>	3	Conrod Part 2
<b>8</b>	12	Hex Socket Bolt	<b>37</b>	3	Oil Finger
<b>9</b>	30	Sp.washer	<b>38</b>	6	Sp Washer
<b>10</b>	3	Cylinder Head	<b>39</b>	3	Hex.bolt
<b>11</b>	3	Air Filter Assembly	<b>40</b>	1	Key
<b>11.1</b>	3	Screw	<b>41</b>	1	Breather
<b>11.2</b>	3	O Ring	<b>42</b>	1	Oil Seal
<b>11.3</b>	3	Case	<b>43</b>	1	Hex Bolt
<b>11.4</b>	3	Element	<b>44</b>	1	Sp.washer
<b>11.5</b>	3	Case	<b>45</b>	1	Pl. Washer
<b>11.6</b>	3	Nut Butterfly	<b>46</b>	1	Flywheel
<b>12</b>	6	Hex Bolt	<b>47</b>	6	Hex Bolt
<b>13</b>	6	Sp Washer	<b>48</b>	1	Front Cover
<b>14</b>	3	Valve Holder	<b>49</b>	1	Gasket Front Cover
<b>15</b>	3	Blade Valve	<b>50</b>	1	Crankshaft
<b>16</b>	3	Cylinder Cover Gasket	<b>51</b>	1	Bearing 6307
<b>17</b>	3	Valve Plate	<b>52</b>	1	Bearing 6207
<b>18</b>	3	Gasket Valve	<b>53</b>	1	Crankcase
<b>19</b>	3	Valve Blade	<b>54</b>	1	O-Ring
<b>20</b>	6	Locking Pin	<b>55</b>	1	Oil Sight Glass
<b>21</b>	3	Locking Plate	<b>56</b>	1	Plug Oil Drain
<b>22</b>	6	Scraping Ring	<b>57</b>	1	O-Ring
<b>23</b>	6	Compression Ring	<b>58</b>	1	Oil Cap
<b>24</b>	6	Oil Ring			
<b>25</b>	3	Piston Ring Kit			
<b>26</b>	3	Piston			
<b>27</b>	3	Cylinder			
<b>28</b>	12	Hex Nut			
<b>29</b>	12	Stud Bolt			



# USER MANUAL

270L BELT DRIVEN AIR COMPRESSOR  
415V~50Hz (3-Phase)

v.1.1

## LIMITED WARRANTY STATEMENT

Tundra Industrial warrants its customers that its products will be free of faults in workmanship or material. Tundra Industrial shall, upon suitable notification, correct any faults, by repair or replacement, of any parts or components of this product that are determined by Tundra Industrial to be faulty or defective.

This warranty is void if the equipment has been subjected to improper installation, storage, alteration, abnormal operations, improper care, service or repair.

### Warranty Period

Tundra Industrial will assume both the parts and labour expense of correcting faults during the stated warranty periods below.

All warranty periods start from the date of purchase from an authorised Tundra Industrial dealer. If proof of purchase is unavailable from the end user, then the date of purchase will be deemed to be 3 months after the initial sale to the distributor.

#### 2 Years

- TUNCIND270L-5.5 • 270L 5.5HP 10Bar Belt Driven Air Compressor (415V~50Hz / 3)
- TUNCIND270L-7.5 • 270L 7.5HP 10Bar Belt Driven Air Compressor (415V~50Hz / 3)
- TUNCIND270L-10.0 • 270L 10.0HP 10Bar Belt Driven Air Compressor (415V~50Hz / 3)

#### 90 Days

- All replacement parts purchased **outside** of the warranty period

**Important: All parts used in the repair or replacement of warranty covered equipment will be subject to a minimum of 90 days cover or the remaining duration of the warranty period from the original date of purchase.**

### Warranty Registration / Activation

You can register and activate your warranty by visiting the Jefferson Tools website using the following address:

**[www.jeffersonstools.com/warranty](http://www.jeffersonstools.com/warranty)** and completing the online form. Online warranty registration is recommended as it eliminates the need to provide proof of purchase should a warranty claim be necessary.

### Warranty Repair

Should Tundra Industrial confirm the existence of any fault covered by this warranty the fault will be corrected by repair or replacement at an authorized Tundra Industrial dealer or repair centre.

### Packaging & Freight Costs

The customer is responsible for the packaging of the equipment and making it ready for collection. Tundra Industrial will arrange collection and transportation of any equipment returned under warranty. Upon inspection of the equipment, if no fault can be found or the equipment is not covered under the terms of the Tundra Industrial warranty, the customer will be liable for any labour and return transportation costs incurred.

These costs will be agreed with the customer before the machine is returned.

**Important: Tundra Industrial reserve the right to void any warranty for damages identified as being caused through misuse**

### Warranty Limitations

Tundra Industrial will not accept responsibility or liability for repairs made by unauthorised technicians or engineers. Tundra Industrial's liability under this warranty will not exceed the cost of correcting the fault of the Tundra Industrial products.

Tundra Industrial will not be liable for incidental or consequential damages (such as loss of business or hire of substitute equipment etc.) caused by the fault or the time involved to correct the fault. This written warranty is the only express warranty provided by Tundra Industrial with respect to its products. Any warranties of merchantability are limited to the duration of this limited warranty for the equipment involved.

Tundra Industrial is not responsible for cable wear due to flexing and abrasion. The end user is responsible for routine inspection of cables for possible wear and to correct any issues prior to cable failure.

## Claiming Warranty Coverage

The end user must contact Tundra Industrial (Tel: +44 (0) 1244 646 048) or their nearest authorised Tundra Industrial dealer where final determination of the warranty coverage can be ascertained.

### Step 1 - Reporting the Fault

#### Online Method:

- Visit our website [www.jeffersonstools.com/warranty](http://www.jeffersonstools.com/warranty) and complete the Warranty Returns form. You can complete the form online and submit it to us directly or download the form to print out and return by post.

#### Telephone Method:

Contact your Tundra Industrial dealer or sales representative with the following information:

- Model number
- Serial number (usually located on the specification plate)
- Date of purchase

A Warranty Returns form will be sent to you for completion and return by post or fax, together with details of your nearest authorised Tundra Industrial repair centre. On receipt of this form Tundra Industrial will arrange to collect the equipment from you at the earliest convenience.

### Step 2 - Returning the Equipment

It is the customer's responsibility to ensure that the equipment is appropriately and securely packaged for collection, **together with a copy of the original proof of purchase**. Please note that Tundra Industrial cannot assume any responsibility for any damage incurred to equipment during transit. Any claims against a third party courier will be dealt with under the terms & conditions of their road haulage association directives.

**Please note: Tundra Industrial will be unable to collect or process any warranty requests without a copy of the original proof of purchase.**

### Step 3 - Assessment and Repair

On receipt, the equipment will be assessed by an authorised Tundra Industrial engineer and it will be determined if the equipment is defective and in need of repair and any repairs needed are covered by the warranty policy. In order to qualify for warranty cover all equipment presented must have been used, serviced and maintained as instructed in the user manual.

Where repair is not covered by the warranty a quotation for repair, labour costs and return delivery will be sent to the customer (normally within 7 working days).

Note: If the repair quotation is not accepted Tundra Industrial Professional Tools & Equipment will invoice **1 hour labour time at £30 per hour plus return carriage costs (plus VAT)**.

In cases where no fault can be found with the equipment, or, if incorrect operation of the equipment is identified as the cause of the problem, a minimum of 1 hour labour at **£30 per hour plus carriage costs** will be required before the equipment will be despatched back to the customer.

Any equipment repaired or replaced under warranty will normally be ready for shipment back to the customer within 7 working days upon receipt of the equipment at an authorised Tundra Industrial Repair centre (subject to part availability). Where parts are not immediately available Tundra Industrial will contact you with a revised date for completion of the repair.

## General Warranty Enquiries

For any further information relating to Tundra Industrial warranty cover please call **+44 (0) 1244 646 048** or send your enquiry via email to **warranty@jeffersonstools.com**

