

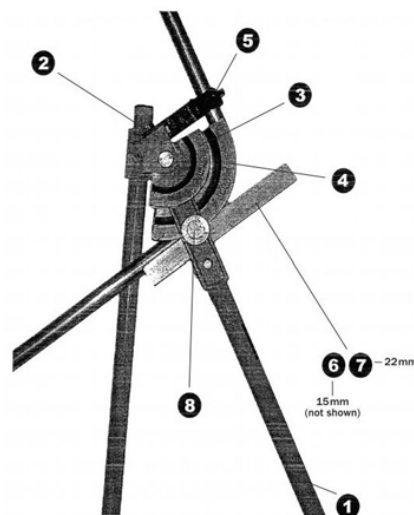
JEFFERSON PIPE BENDER JEFLPB15-22

Jefferson Pipe benders are made from strong precision diecastings with integral formers and guides. Lightweight and easy to use, these benders are suitable for bending three sizes of copper, brass and aluminium.



Instructions:

1. Position the swivel arm (1) at right angles to the centre line of the former housing bracket (2).
2. Place the tube to be bent in the groove in the former (3) 15mm, or (4) 22mm, while at the same time ensuring the tube engages in the radiused profile of the tube locator (5).
3. Slide the end of the guide (6) 15mm (not shown), or (7) 22mm under the appropriate roller (8) and move the swivel arm until the roller lightly engages with the guide face.
4. Check that the length of tube protruding is such that the bend will be at the point required, then proceed to bend by applying pressure to the end of the swivel arm.



Note:

For best results:
Ensure that the formers and guides are clean and free from grit or other particles.
Keep the swivel arm/pivot bolt/former housing bracket, and the roller studs lubricated.



Jefferson[®]
PROFESSIONAL TOOLS & EQUIPMENT

Jefferson Professional Tools & Equipment
24 Lisgorgan Lane, Upperlands, BT46 5TE

Tel: +44 (0)1244 646 048 (UK)

+353 (0)1473 0300 (ROI)

Email: info@jeffersonstools.com