

Jefferson[®]
PROFESSIONAL TOOLS & EQUIPMENT

270L

**TANDEM 2x 3HP • BELT-DRIVEN
AIR COMPRESSOR**



JEFC270T10B-230

User Manual

v.2.1



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Important: This manual has been compiled by Jefferson Tools and is an integrated part of the product with which it's enclosed and should be kept with it for the future reference.

This manual describes the purpose for which the product has been designed and contains all the necessary information to ensure its correct and safe use. We recommend that this manual is read before any operation or, before performing any kind of adjustment to the product and prior to any maintenance tasks. By following all the general safety instructions contained in this manual you will help to ensure operator safety and extend the potential lifespan of the equipment.

All photographs and drawings in this manual are supplied by Jefferson Tools to help illustrate the operation of the product. Whilst every effort has been made to ensure accuracy of information contained in this manual, our policy of continuous improvement determines the right to make modifications without prior warning.

Note: The information contained in this Instruction Manual is designed to assist you in the safe operation and maintenance of the compressor. Some illustrations in this Instruction Manual may show details or attachments that differ from those on your own compressor. Contact your nearest Jefferson Dealer if you are unsure about any information included in this manual or require any additional information about the safe use, operation maintenance, or repair of this equipment.

INTRODUCTION

- **270L** Belt-driven compressor suitable for professional workshops
- Fitted with a 2 heavy duty **single-phase 3HP** motors
- Heavy-duty cylinders with alloy heads for improved heat dissipation
- Anti-vibration padded feet
- Drive guards offer protection to the fly-wheel and belt assembly
- Powder-coated tank
- Welded tank fully-compliant with the latest European manufacturing & safety standards

SPECIFICATIONS

JEFC270T10B-230	
Tank Capacity:	270L
Input Voltage ~ Frequency:	230V ~ 50Hz
Motor:	2 x 3HP (2x 2.2kW)
Maximum Pressure:	10bar (145psi)
Cylinders:	2
Pump Speed:	1086rpm
Air Displacement:	29.6cfm / 836L/min
Free Air Delivery:	17.6cfm / 298L/min
Guaranteed Sound Power:	97 dB LWA
Lubrication Oil:	Jefferson HT68 Compressor Oil
Weight:	NW: 190kg / 418lbs
Dimensions:	1555 x 510 x 1020mm



UNPACKING & ASSEMBLY

Upon receipt of the compressor, ensure all components are present and have remained undamaged in transit. Retain the packing materials and packaging in case future transportation of the compressor is necessary. We recommend that the packaging is kept, at least within the period of the guarantee (Fig.1).

ANTI-VIBRATION FEET

Assemble the anti-vibration feet with the bolts and washers supplied as shown in (Fig.2).

AIR FILTER

If not already fitted, remove the transit bung from the top of the head and screw the air filter assembly into position.

OIL BREATHER

- For transportation purposes the oil breather is supplied in a separate bag.
- Read the caution plate and take off the plastic bung from the crankcase, add oil and then assembly the oil breather.
- The plastic bung should be retained for future use should it be necessary to transport the unit.

WARNING:

Never operate the compressor with only the plastic transportation bung fitted. Under normal use internal pressure can expel the bung along with oil from the head, possibly leading to damage.

PLEASE NOTE THE FOLLOWING PHOTOGRAPHS & INSTRUCTIONS ARE FOR REFERENCE ONLY AND MAY DIFFER FOR YOUR COMPRESSOR MODEL. PLEASE CONTACT JEFFERSON TOOLS IF YOU NEED ANY ADVICE ON THE ASSEMBLY PROCEDURE.

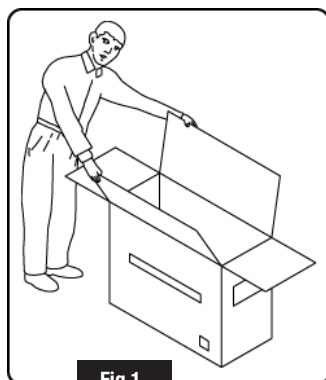


Fig.1

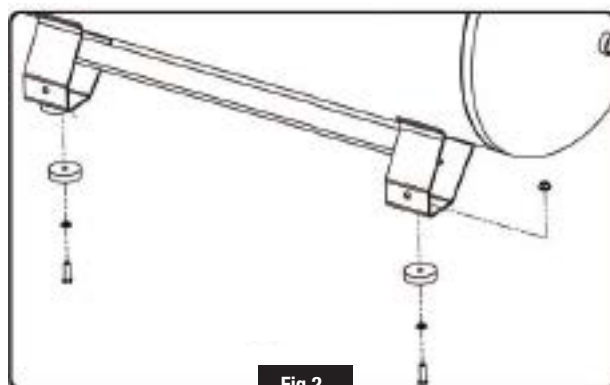


Fig.2

Position the compressor on a flat surface or with a maximum permissible inclination of 10° (Fig.3), in a well aired place, protected against atmospheric agents and not in a place subject to explosion hazard.

If the surface is inclined and smooth, check if the compressor moves while in operation – if it does, secure the wheels with two wedges.

To ensure good ventilation and efficient cooling, the compressor's belt guard must be at least 100cm from any wall (Fig. 4).

Ensure that the compressor is transported correctly, do not overturn it or lift it with hooks or ropes (Fig. 5)

After removing the packing materials, check to ensure the product is in perfect condition and that there are no damaged parts from transit. If in doubt, do not use the product and notify your Jefferson Dealer.

The packaging materials (cardboard, plastic bags, polystyrene, etc), must be disposed of in an appropriate manner and recycled where possible. These materials must not be left within the reach of children as they are potential sources of danger.



Fig.3

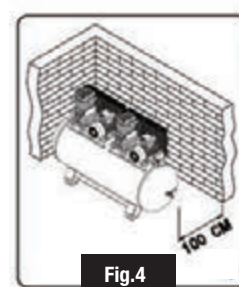


Fig.4

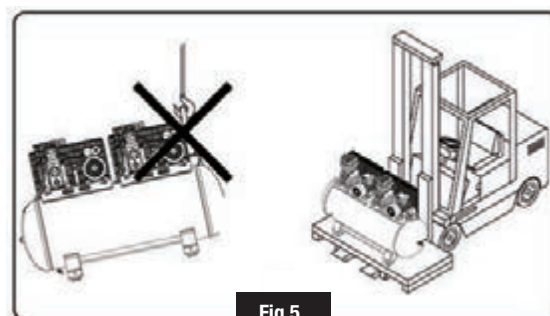
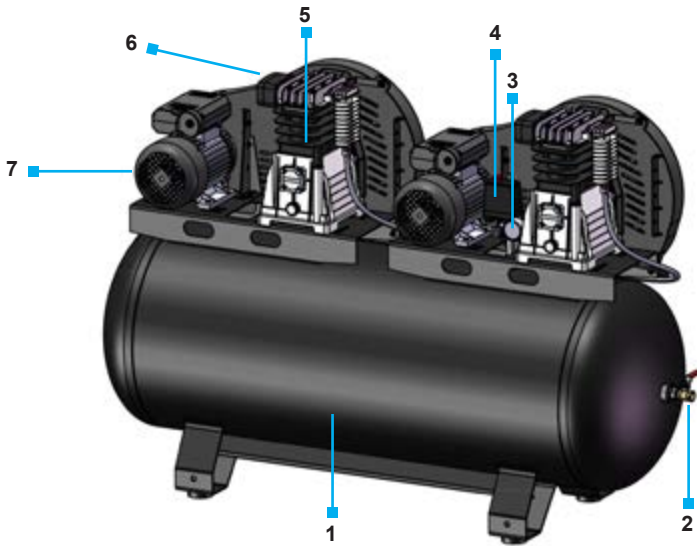
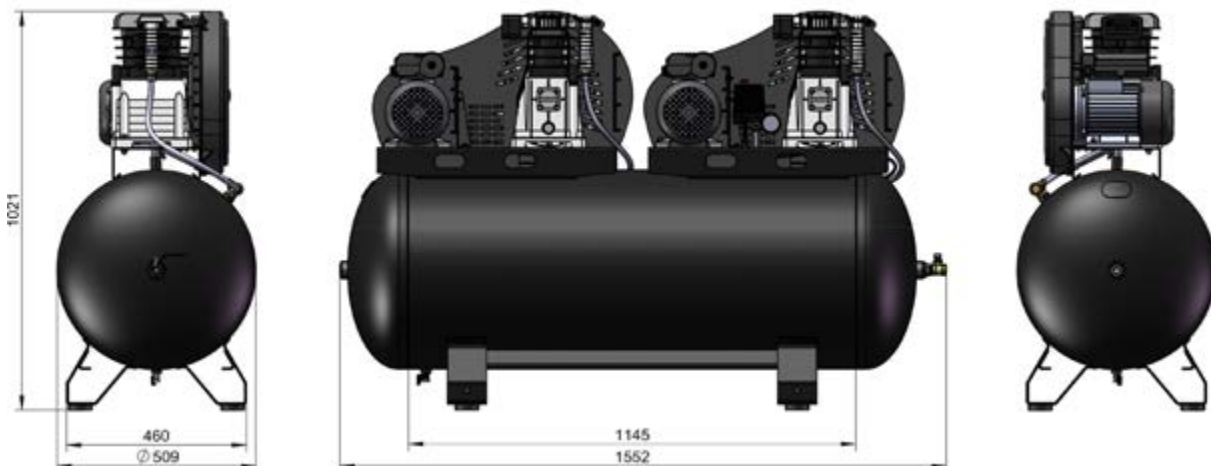
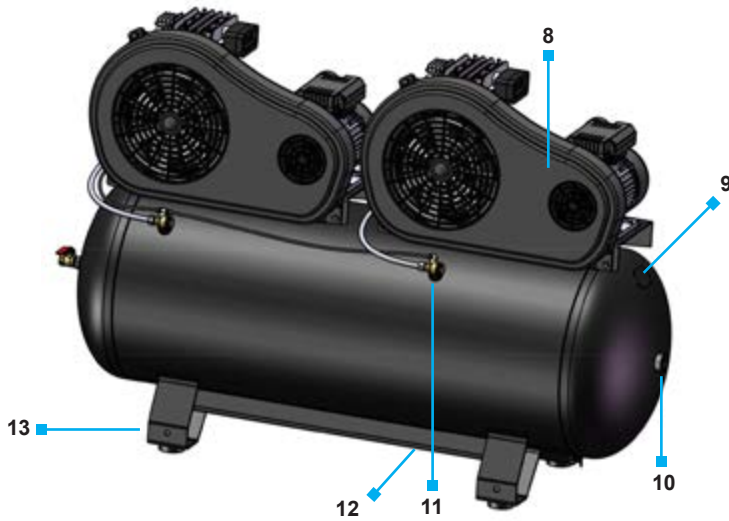


Fig.5

EQUIPMENT IDENTIFICATION



1. Air Tank
2. Ball Valve / Air Outlet
3. Pressure Gauge
4. Pressure Switch
5. Pump Assembly
6. Air Filter
7. Motor Assembly
8. Belt Guard
9. Tank Rating Plate
10. Socket Head Plug
11. Non-return Check Valve
12. Drain Valve
13. Rubber Foot



BEFORE FIRST USE

Check oil Level:

Before using the compressor check the oil level using the dipstick. If the oil is not up to the mark it should be topped up with **Jefferson HT68 Compressor Oil** (see **Fig.6**).

Sight glass / Oil Level:

The compressor oil level can be viewed through the sight glass; the compressor must be on a level surface to measure the oil level through the sight glass accurately (see **Fig.7**):

- The top of the red dot indicates the full mark
- The bottom of the red dot indicates the low mark



Fig.6

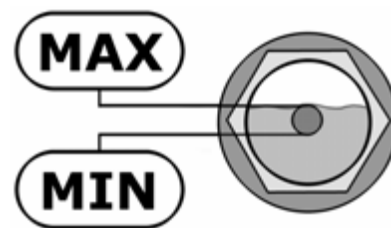


Fig.7

Important: Always ensure that the oil level is correct before operating the compressor.

Ensure working environment is suitable for use:

This compressor must be used on a flat, level surface. The maximum safe operating angle in any direction is 15° degrees (see **Fig.8**).

- Do not operate the compressor on inclines in excess of 15° degrees.
- Serious damage to pump components may result from insufficient lubrication.
- Never use the air compressor on a rooftop or elevated position that could allow the unit to fall or be tipped over.
- Use additional air hose for elevated jobs.

Check power supply is correct for this compressor:

It is essential that the air compressor has an adequate power supply.

We recommend that you avoid using extension cables with this equipment. Always utilize more air hose before choosing to use an extension lead, as low voltage could cause damage to the motor.

Please note: Low voltage damage is not covered under warranty.

Always seek advice from a qualified electrician to ensure safe and efficient installation of this equipment.

Read and understand all the electrical safety guidelines laid out in this manual, follow all applicable local authority safety guidelines.

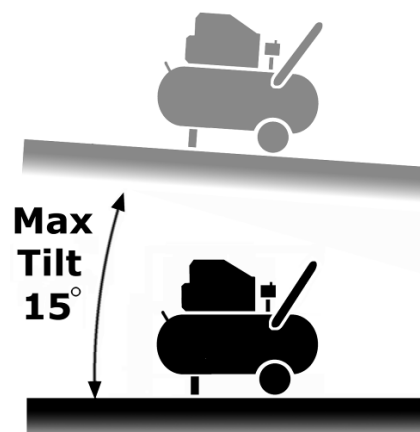


Fig.8

SAFETY GUIDELINES



Read and ensure that you understand all of the operating instructions, safety precautions and warnings in this Instruction Manual before operating or maintaining this compressor. Most accidents that result from compressor operation and maintenance are caused by the failure to observe basic safety rules or precautions. An accident can often be avoided by recognizing a potentially hazardous situation before it occurs, and by observing appropriate safety procedures. Hazards that must be avoided to prevent bodily injury or machine damage are identified by warnings on the compressor and in this Instruction Manual. Never use this compressor or modify it in any way that has not been specifically recommended by the manufacturer. Contact a qualified electrician for advice on any issues relating to electrical safety in your working environment.

ELECTRICAL SAFETY



Ensure that you check the equipment thoroughly to ensure it is safe and fit for purpose before each use. It is important that you inspect all plugs, sockets, power cables and electrical fittings for wear and damage and repair or replace any defective components. The risk of electric shock can be minimised by the correct use of the appropriate electrical safety devices.

- We recommend that you fit a **Residual Current Circuit Breaker (RCCB)** in the main distribution board and that a **Residual Current Device (RCD)** is used when operating this equipment.
- The **Electricity at Work Act 1989** includes legislation that places legal implications on employers to ensure the safety of electrical devices in the workplace. The regulations dictate that all portable equipment must be inspected regularly and tested to ensure that it is safe for use. 'Portable equipment' means any electrical item that can be moved and this is often referred to as **Portable Appliance Testing (PAT)**. PAT testing should be carried out regularly on this equipment by trained, authorised personnel, as required by the legislation.
- The **Health and Safety at Work Act 1974** states that it is the responsibility of the owner of electrical appliances to ensure that both the equipment and working environments are maintained to ensure safe operation at all times.
- Check that all equipment cables are secure, correctly insulated, free from damage, and protected against short circuit and overload before connecting to the power supply. Do not use worn or damaged cables, plugs, sockets or other fittings.
- Ensure that the power supply matches voltage requirements specified on the equipment and that the plug is wired correctly and fitted with the correct fuse.
- This compressor requires a **32A (230V~50Hz) supply**. We recommend that the equipment should be fitted with a 32A industrial round pin plug and connected to a Type C Circuit breaker before connecting to the 32A supply. The compressor should be installed by a qualified electrician to ensure that the connections and supply are safe and correct.
- If the electrical fuse blows, ensure it is replaced by an identical type of fuse with the same rating.
- Never pull or manoeuvre this equipment into position using the power cable (move using the handle).
- Ensure the power cable is kept away from heat, oil and sharp edges.
- We recommend that the equipment is connected directly to the power supply without the use of extension leads as the resulting voltage drop can reduce motor and pump performance.
- Always disconnect the compressor from the power source and remove the compressed air from the air tank before servicing, inspecting, maintaining, cleaning, replacing or checking any parts.
- Do not carry the compressor while it is connected to its power source or when the air tank is filled with compressed air. Be sure the pressure switch is in the **"OFF"** position before connecting the compressor to its power source.
- Do not use the compressor in damp / wet conditions.

EQUIPMENT SAFETY

- Never place your hands, fingers or other body parts near the compressor's moving parts during operation. Ensure that the equipment is isolated from the power supply and all switches in the **OFF** position before carrying out maintenance, repairs or adjustments.
- Never operate this compressor without all guards or safety features in place and in proper working order. If maintenance or servicing requires the removal of a guard or safety features, be sure to replace the guards or safety features before resuming operation of the compressor.
- Always wear safety goggles or equivalent eye protection. Compressed air must never be aimed at anyone or any part of the body.
- When not in use, the compressor should be stored in dry place. Keep out of reach of children. Keep children and animals away from the work area.
- Clear all work areas of unnecessary tools, debris, furniture etc. prior to use. Cluttered work areas can lead to injuries.
- Do not wear loose clothing or jewellery when operating this equipment. They can be caught in moving parts. Wear protective hair covering to contain long hair.
- Follow instructions for lubricating this equipment as required.
- Watch what you are doing and remove any potential distractions before use. Use common sense at all times.
- Do not operate this equipment when you are tired or if you are under the influence of alcohol, drugs or medication that makes you drowsy.
- Check for the correct alignment of moving parts, binding of moving parts, condition of parts, mounting, and air leaks, and any other issues that might affect the safe operation of this equipment. A guard or other part that is damaged should be properly repaired or replaced by an authorized Jefferson service centre unless otherwise indicated elsewhere in this instruction manual. Have defective pressure switches replaced by an authorized service centre. Do not use compressor if the switch does not turn it on and off.
- Operate the compressor according to the instructions provided in this manual. Never allow the compressor to be operated by children, individuals unfamiliar with its operation or unauthorized personnel.
- Keep all screws, bolts, and plates tightly mounted. Check regularly.
- The motor air vent must be kept clean so that air can freely flow at all times. Check for dust build-up frequently and clean as required.
- If the equipment appears to be operating unusually, making strange noises, or otherwise appears defective, stop using it immediately and arrange for repairs by a authorized service centre.
- Solvents such as petrol, thinner, benzene, carbon tetrachloride, and alcohol may damage and crack plastic parts. Do not wipe them with such solvents. Wipe plastic parts with a soft cloth lightly dampened with soapy water and dry thoroughly.
- Only use Jefferson approved replacement parts. Non-approved parts will void your warranty and can lead to malfunction and resulting injuries. Genuine parts are available from Jefferson your dealer.
- Do not modify the compressor for any use other than which it was designed for by the manufacturer. Do not tamper with or attempt to adjust the tank, pressure switch or safety valve. Never strap anything to the tank. Do not subject the tank to impact, vibration, heat, abrasion or corrosive materials.
- Always contact an authorized service centre for advice on any repairs. Unauthorized modification may not only impair the compressor performance but may also result in accident or injury to repair personnel who do not have the required knowledge and technical expertise to perform the repair operations correctly.
- When the compressor is not in use, ensure the pressure switch is turned off, disconnect the equipment from the power source and open the drain cock to discharge the compressed air from the air tank.
- To reduce the risk of burns, do not touch tubes, heads, cylinder and motors. During or immediately after use. Allow equipment to cool down before carrying out maintenance, repairs or adjustments.
- Never direct the output jet of air at persons or animals. Ensure air supply valve is turned **OFF** before disconnecting the air supply hose.
- Read the all safety instructions for any tool or accessory used with the compressor and ensure the safe working pressure of any appliance used exceeds the output pressure of the compressor. If you are using a spray gun it is important to ensure that the work area has sufficient ventilation in place.
- Do not operate in the vicinity of flammable liquids, gases or solids.
- Do not operate the compressor without an air filter or restrict the air flow around the equipment.
- When the compressor is not in use ensure that it is switched off, disconnected from the power supply and the air and moisture drained from the tank.

SAFETY VALVE

IMPORTANT: The safety valves supplied with this equipment are designed and constructed for use exclusively with compressed air, free from impurity. The materials used in construction are suitable for operating the valve at the rated pressure and temperatures. The viton or NBR gasket conserves the resistance characteristics, even in prolonged use. The valve caulking is designed to impede calibration, modification or tampering. Any modification or recalibration of the safety valve will nullify warranty and potentially make the equipment unsafe. Ensure that the valve pressure is no greater than the operating pressure of the tank or of the system that it is installed with.

- Check that the discharge flow rate of the valve is greater than the quantity of the air to discharge.
- The safety valve must be positioned directly on the tank in a vertical position, in a dry, accessible place protected against the weather and far away from liquids or condensation.
- It must be positioned to allow sufficient space all around for correct air discharge, without causing damage to persons or the surrounding area.
- The valve rod must be free in its movement when discharging.
- The connection between the valve and the part to be protected must be free from all kinds of choking and be as short as possible so as not to reduce the discharge flow rate of the valve itself.
- The connection passage area must be greater than the valve orifice area.
- During installation screw on the valve with a torque spanner using the hexagonal part of the body.
- Apply a maximum torque of **30Nm**, paying attention not to cause any deformation; using pincers, pliers, hammers or tools other than a hexagonal spanner is forbidden and will void warranty.
- Check that the inlet hole and the shutter are not blocked by glue, Teflon or similar materials that could bind the shutter or other functional components.
- If the valve is replaced the compressed air contained in the system must be discharged first.
- **WARNING:** Jefferson Tools cannot take any responsibility for damage caused to persons and/or things due to failure to observe these instructions.

OPERATION GUIDE

TO START THE COMPRESSOR:

- Prior to connecting the compressor to the power supply, ensure the pressure switch (A) is on the **OFF** position as shown in (Fig. 9).
- On initial start-up ensure that the drain valve (C) is open as shown in (Fig.10).
- Turn the power switch (D) from the **OFF** to **ON** position on the control box as shown in (Fig.11).
- The compressor can be used in tandem or single pump mode. You can select the motor configuration for tandem and single use by toggling the **SA2** and **SA1** switches as required (see Fig.12). On initial startup we recommend that both pumps are turned on to allow the pressure to build up as required.
- Pull the pressure switch **C** (Fig.11) up to start the compressor.
NOTE: The switch may be a "Lever" or "Button", depending on your compressor model.
- Allow the compressor to run for a few minutes with air and any moisture escaping from the tank before closing the drain valve and allowing the pressure to build up. You will notice the the tone from the motor changing slightly when the drain valve is closed as the pressure begins to build up in the tank.
- Ensure the tank pressure reaches **10 bar** as indicated on the pressure gauge (B) (Fig.9) before the pressure switch shuts off the motor. The compressor motor will automatically restart when the tank pressure drops to approximately **3-4 bar** less than the maximum pressure.
- Allow the compressor to run for **approximately 10 minutes** before connecting any air tools.

NOTE: During correct operation a whistle of compressed air escaping/releasing will be heard when the motor stops and a protracted whistle (approximately. 20-30 seconds) whenever the compressor is started with no pressure in the tank.

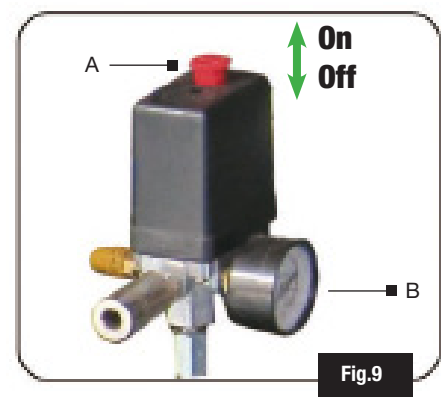


Fig.9

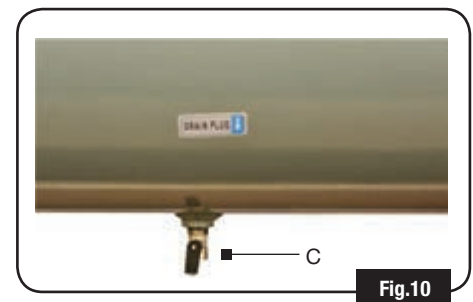


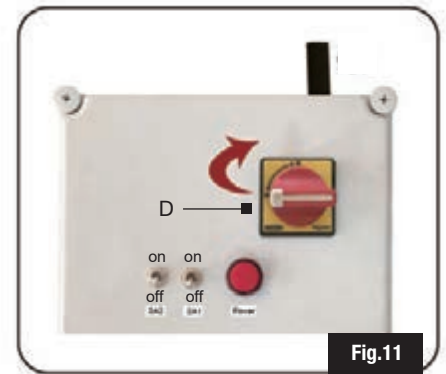
Fig.10

TO STOP THE COMPRESSOR:

Push down on the pressure switch (C) button as shown in (Fig.11). Move the SA1 & SA2 switches to the OFF position. Move the power switch (D) to the OFF position to disconnect from the supply.

WARNING: Never stop the compressor using the mains connection. Always turn off the compressor by pressing the pressure switch button down first.

This way the compressed air will be vented from the head and allowing an easy re-start and unnecessary damage to the motor can be prevented.



OVERLOAD CUT-OUT

The compressor is equipped with an overload cut out shown at E (Fig.13) which operates as a safety device to protect the motor.

Should a fault occur and begin to overheat the motor the overload cut out will automatically engage, cutting the power supply to the compressor.

NOTE: A secondary thermal cutout RESET button (F) is located in the control box (see Fig.13).

In the event of an overload cut-out, please allow **5 minutes** for the machine to cool prior to attempting to reset the overload cut-out.

If, after resetting the overload cut-out, the overload is activated again, switch off the machine, disconnect the power supply and contact your Jefferson Dealer for advice.



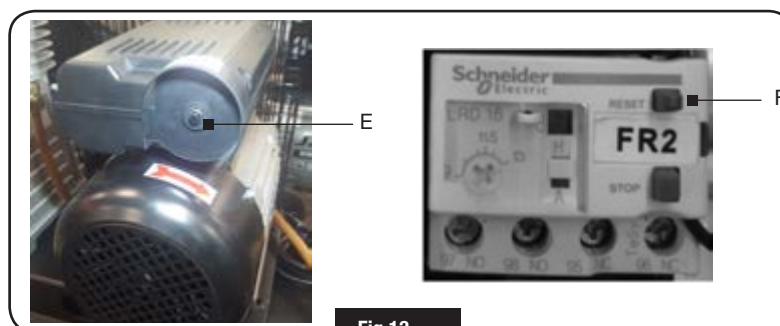
EFFICIENT OPERATION

For efficient operation of the compressor at full working load and at maximum operating pressure, ensure that the temperature of the working environment does not exceed +25°C.

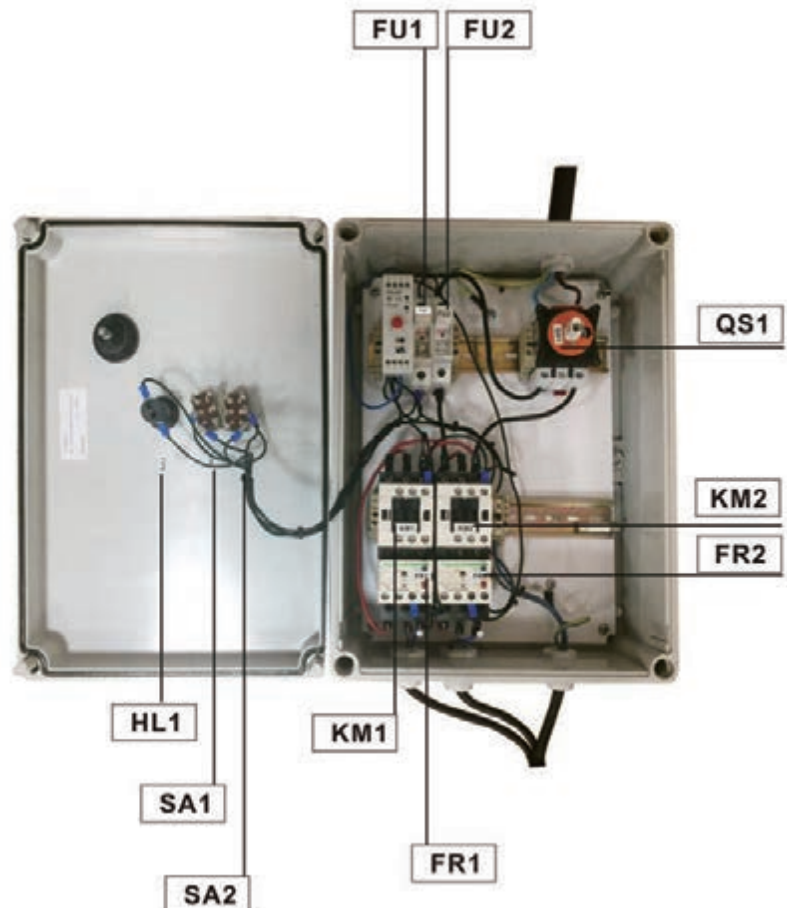
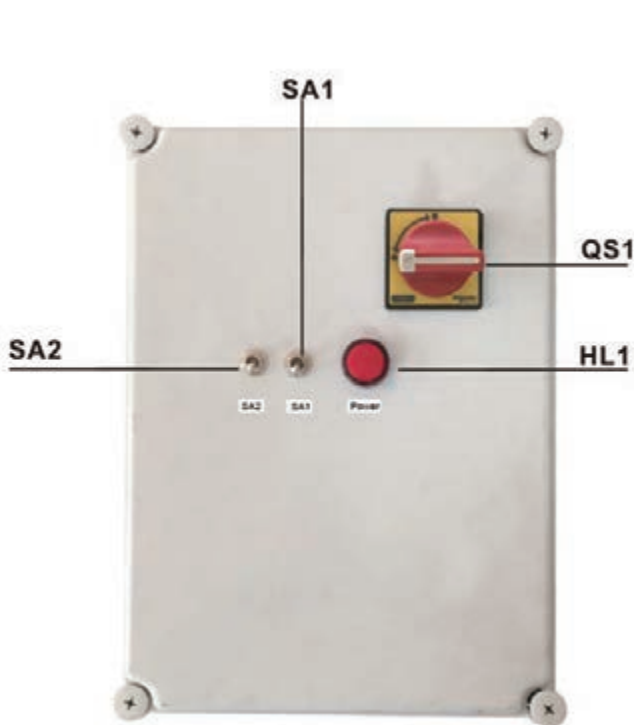
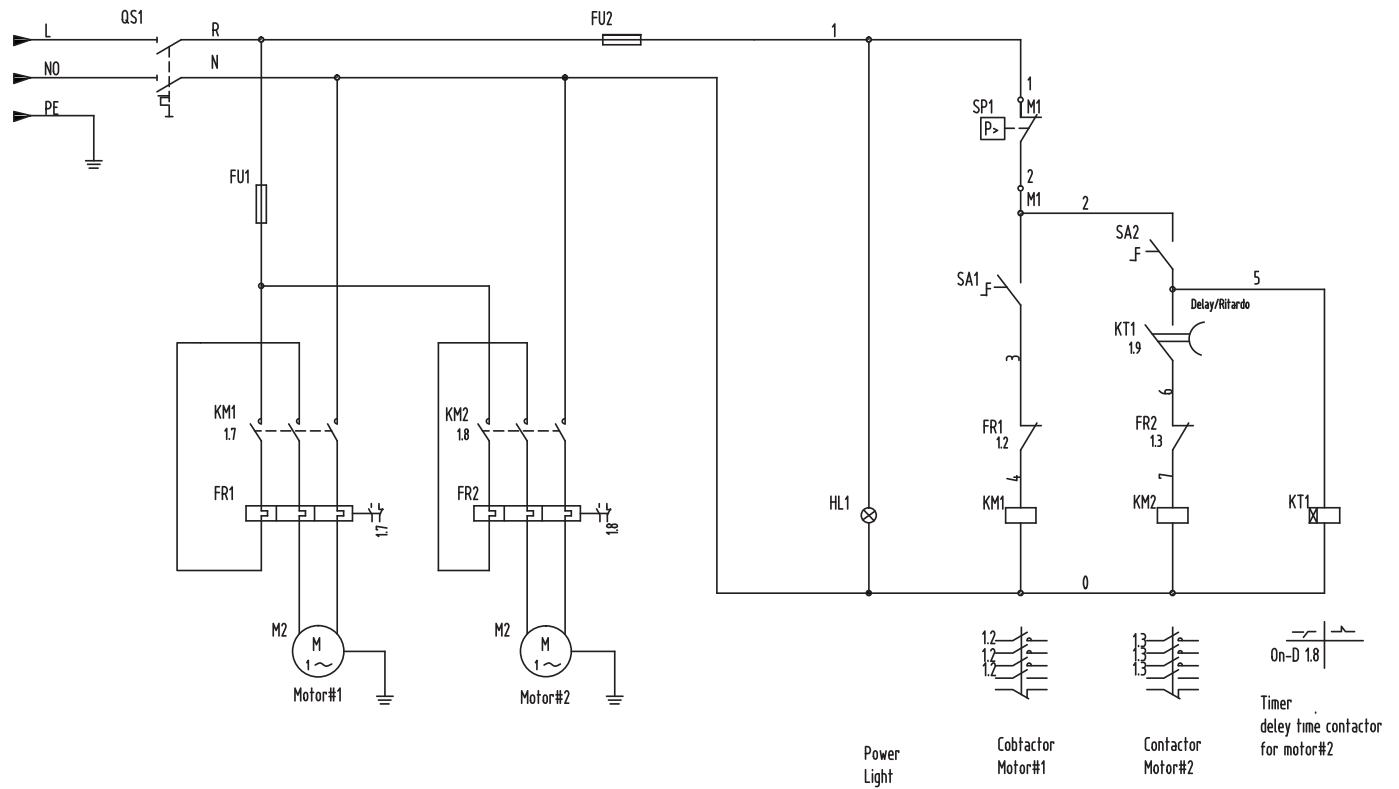
We recommend that you use the compressor at 70% maximum duty per hour at full load as this will help to ensure efficient operation of the equipment in the long-term.

PNEUMATIC CONNECTIONS

Ensure that all pneumatic connections used for compressed air have maximum pressure ratings that are compatible for use with the compressor. **Any equipment damage caused by misuse are not covered under warranty.**



ELECTRICAL CONNECTIONS: CONTROL BOX & WIRING DIAGRAM



MAINTENANCE

Before attempting any maintenance jobs on the compressor, make sure of the following:

1. The master power switch is turned off and equipment is isolated from the mains supply.
2. Pressure switch and the control unit switches are all in the **OFF** position.
3. All pressure has been removed from the air tank.

Procedure	Daily / Weekly	100Hrs	200Hrs	400Hrs
Check pump oil level	•			
Drain condensate water from the tank	•			
Check for unusual noise and vibration	•			
Inspect equipment for air leaks	•			
Check air filters		•		
Inspect belts	•			
Replace air filters			•	
General cleaning	•			
Check safety relief valve		•		
Check belts for wear / replace		•		
Check and tighten all bolts		•		
Check tubes fittings & electrical connections				•
Service pump / engine				•
Internal & external tank inspection				•
Replace the oil				•

Changing / Filling Compressor Pump Oil

- Ensure the compressor is turned off and disconnected from the power source.
- Allow the compressor pump and other parts to cool off (if changing oil after use).
- Ensure compressor is on a flat and level surface.
- Remove fill cap / plug and place collection container underneath the oil drain cap.
- Remove the oil drain cap, and let the oil drain out.
- Replace the oil cap and be sure to tighten this nut securely (you can use some PTFE tape on the thread to help create a tighter seal before tightening).
- Fill the oil reservoir with a compatible compressor oil (e.g **Jefferson HT68 Compressor Oil**).

Checking / Cleaning the Air Filter

- Ensure the compressor is turned off and disconnected from the power source.
- Allow the compressor pump and other parts to cool off (if changing filter after use).
- Unscrew the filter top from the filter base by turning (generally) counter-clockwise (the direction may vary depending on your filter).
- Separate the filter top cover from the base.
- Remove the filter element from the filter base.
- Blow out dust and debris from the filter element.
- Replace air filter element if required.
- Reconnect filter top to the base and secure filter.

Inspecting / Replacing a Worn Compressor Belt

- If your air compressor is equipped with a protective cage, find the screws or clips that hold the cover in place and remove them.
- Inspect the belt and check for cracks or signs of wear.
- If replacement is necessary, move onto the next step. Otherwise, replace the cage / belt guard and repeat the inspection as scheduled.
- To remove the worn / damaged belt, grasp it firmly and while pulling it over the large pulley, rotate the pulleys by hand and the belt will remove from all pulleys.
- Take the new belt, place it over the small pulley and work it onto the large pulley by hand-turning it in a forward motion until it is securely on the large pulley. Replace the cage / belt guard.

TROUBLESHOOTING

FAULT	CAUSE	REMEDY
Tank pressure drops continually.	Air leak, check all connections.	Locate and rectify leak. Run the compressor at maximum pressure then switch off and disconnect. Brush a soapy water solution over the connections and look for bubbles. Tighten any connections showing leaks. If problem persists contact your authorised service agent.
Tank pressure won't build up.	The drain valve is open.	Close the tank drain valve.
The compressor won't switch off. The safety valve blows off. Compressor does not stop when maximum pressure is reached.	Pressure switch fails to stop motor. Faulty pressure switch.	Contact your authorised service agent.
Tank pressure won't build up and the pump is getting hotter than normal, inlet suction is poor.	The compressor head gasket or valve plate is faulty. Fault with the air filter.	Contact your authorised service agent. Check, clean, replace air filter as required.
There is a leak from the base of the pressure switch when the compressor is running.	Failure of the pressure relief valve. (Located in the base of pressure switch).	Contact your authorised service agent.
There is a leak from the base of the pressure switch when the compressor is stopped.	The non-return valve (from the tank) is leaking.	Disassemble and clean, if necessary replace valve insert. Contact your authorised service agent.
The compressor is noisy with metallic clangs / knocks.	Bearing or piston problem. Low oil level.	Stop the compressor and contact a specialized service technician.
The compressor sounds like it is trying to start (motor makes a humming noise).	Air pressure trapped on piston is resisting the starting effort. Faulty capacitor or fault within the electric motor.	Turn unit off and on again using the pressure switch. This will vent air from the delivery tube. Stop the compressor and contact a specialized service technician.
Overload switch activated.	Startup load may have activated overload switch. Extension lead is too long (if in use) Head unloader not functioning.	Leave for a few minutes then press the reset button and restart. Remove the extension lead and test compressor by connecting the compressor as close to the main fuse box as possible. Stop the compressor and contact a specialized service technician.
Air leaks from the safety valve at pressures less than 10 bar.	The safety valve is faulty.	Replace the safety valve.
Compressor stops and will not restart.	Power failure. Motor failure.	Check electrical supply and fuse. Contact your authorised service agent.

ENVIRONMENTAL PROTECTION



**PLEASE
RECYCLE**

Recycle any packaging and unwanted materials instead of disposing of them as waste. All tools, accessories and packaging should be sorted, taken to a recycling centre and disposed of in a manner which is compatible with the environment.

When the product becomes completely unserviceable, reaches the end of its working life and requires disposal, drain off any fluids (if applicable) into approved containers and dispose of the product and the fluids according to local regulations.

WEEE Waste Electrical and Electronic Equipment Statement



Information on Disposal for Users of Waste Electrical & Electronic Equipment

This symbol on the product(s) and / or accompanying documents means that used electrical and electronic products should not be mixed with general household waste. For proper treatment, recovery and recycling, please take this product(s) to designated collection points where it will be accepted free of charge.

For private households:

Dispose of this product at the end of its working life and in compliance with the EU Directive on Waste Electrical and Electronic Equipment (WEEE). Contact your local solid waste authority for recycling information for this equipment.

Disposing of this product correctly will help save valuable resources and prevent any potential negative effects on human health and the environment, which could otherwise arise from inappropriate waste handling.

Please contact your local authority for further details of your nearest designated collection point.

Penalties may be applicable for incorrect disposal of this waste, in accordance with your national legislation.

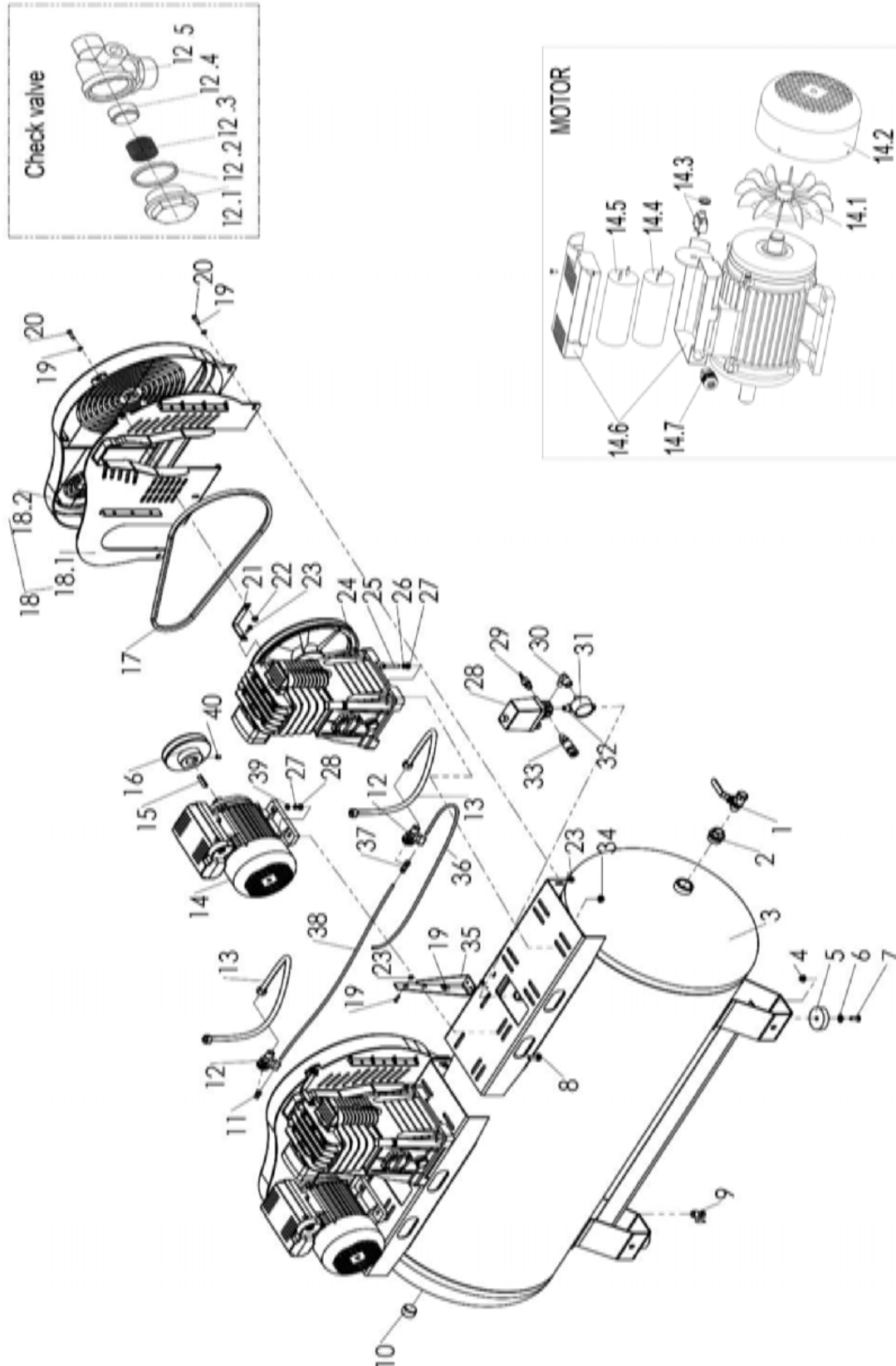
For business users in the European Union:

If you wish to discard electrical and electronic equipment, please contact your dealer or supplier for further information.

Information on Disposal in other Countries outside the European Union:

This symbol is only valid in the European Union. If you wish to discard this product please contact your local authorities or dealer and ask for the correct method of disposal.

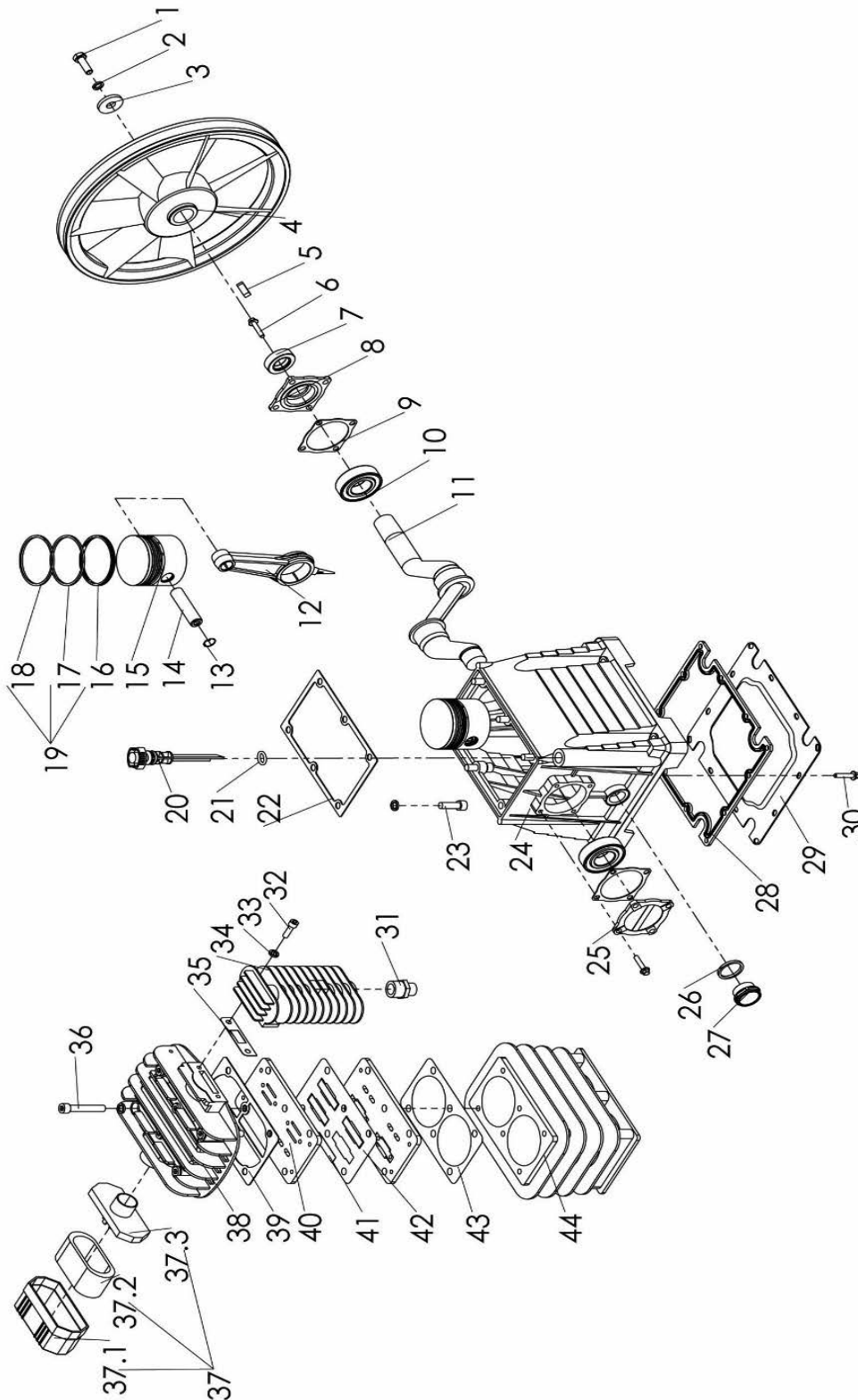
PARTS DIAGRAM - MAIN ASSEMBLY



PARTS LIST - MAIN ASSEMBLY

#	Quantity	Description	#	Quantity	Description
1	1	Ball Valve	19	8	SP Washer
2	1	Plug	20	8	Hex.Bolt
3	1	Air Tank	21	2	Guard bracket
4	4	Hex.Nut	22	8	Nut.Hex
5	4	Rubber pad	23	2	Hex.Bolt
6	4	Plate Washer	24	2	Pump
7	4	Hex.Bolt	25	8	Hex.Bolt
8	8	Hex.Bolt	26	16	SP Washer
9	1	Drian Valve	27	16	PL Washer
10	1	Plug	28	1	Pressure Switch
11	1	Elbow	29	1	Saftey valve
12	2	Check Valve	30	1	Elbow
12.1	2	Bonnet	31	1	Pressure Gauge
12.2	2	O-ring	32	1	Nipple
12.3	2	Spring	33	1	Quick coupler
12.4	2	Valve element	34	8	Nut.Hex
12.5	2	Valve body	35	2	Guard Bracket
13	2	Corrugated metal hose	36	1	Discharge tube
14	2	Motor	37	1	Elbow Fitting
14.1	2	Fan	38	1	Discharge tube
14.2	2	Fan cover	39	8	Nut.Hex
14.3	2	Overload protector	40	2	Set Screw
14.4	2	Capacitance,45uf/450VAC			
14.5	2	Capacitance,150uf/350VAC			
14.6	2	Capacitance box			
14.7	2	Cable clamp			
15	2	Key			
16	2	Motor pulley			
17	2	V-Belt			
18	1	Belt guard			
18.1	2	Belt guard (RR)			
18.2	2	Belt guard (FR)			

PARTS DIAGRAM - PUMP



PARTS LIST - PUMP

#	Quantity	Description	#	Quantity	Description
1	1	Hex Bolt	25	1	Bearing Cover
2	13	SP Washer	26	1	Gasket
3	1	PI Washer	27	1	Oil Sight Glass
4	1	Fly Wheel	28	1	Seal Ring
5	1	Key	29	1	Lower Cover
6	8	Hex Bolt	30	12	Hex Bolt
7	1	Oil Seal	31	1	Nipple
8	1	Front Support	32	2	Hex Bolt
9	2	Gasket	33	2	SP Washer
10	2	Bearing	34	1	Radiator
11	1	Crankshaft	35	1	Radiator Gasket
12	2	Connecting Rod	36	6	Hex Socket Bolt
13	4	Circlip	37	1	Air Filter Assembly
14	2	Piston Pin	37.1	1	Case (Fr)
15	2	Piston	37.2	1	Element
16	2	Oil Ring	37.3	1	Case (Rr)
17	2	Scraping Ring	38	1	Cylinder Head
18	2	Compression Ring	39	1	Cylinder Head Gasket
19	2	Piston Ring Kit	40	1	Valve Plate
20	1	Breather	41	1	Valve Blade
21	1	O-Ring	42	1	Valve Gasket
22	1	Seal Ring	43	1	Valve Gasket
23	6	Hex Socket Bolt	44	1	Cylinder
24	1	Crankcase			

Jefferson[®]
PROFESSIONAL TOOLS & EQUIPMENT

Parts & Servicing

For Jefferson approved replacement parts contact your nearest dealer or contact Jefferson tools

Telephone: +44 (0)1244 646 048

Fax: +44 (0)1244 241 191

Email: warranty@jeffersonstools.com

EC Declaration of Conformity

We, Jefferson Professional Tools & Equipment, as the authorised European Community representative of the manufacturer, declare that the following equipment conforms to the requirements of the following Directives:

Directive:	Description:
2000/14/EC (as amended)	Noise Emission in the Environment by Equipment for Use Outdoors
2014/30/EU (as amended)	Electromagnetic Compatibility
2006/42/EC (as amended)	Machinery Directive
2014/29/EU (as amended)	Simple Pressure Vessels Directive
2014/35/EU (as amended)	Low Voltage Directive

Equipment Category: Air Compressor (Item 8)

Product Name/Model: JEFC270T10B-230
270L BELT DRIVEN AIR COMPRESSOR • TANDEM 2x 3HP • 10Bar

Notified Body: Technicka inspekcia a.s. Trnavska cesta 56
821 01 BRATISLAVA
Country : Slovakia

Phone : +421 2 49 208 100
Fax : +421 2 49 208 160

Notified Body Number: 1354

Measured Sound Power Level: 97dB (LWA)
Guaranteed Sound Power Level: 97dB (LWA)

Signed by: Stephen McIntyre


Position in the company: Operations Director

Date: 22 January 2019

Name and address of manufacturer or authorised representative: Jefferson Tools, Herons Way, Chester Business Park, Chester, United Kingdom, CH4 9QR
Telephone: +44 (0)1244 646 048
Fax: +44 (0)1244 241 191
Email: enquiries@jeffersonstools.com

LIMITED WARRANTY STATEMENT

Jefferson Professional Tools & Equipment, or hereafter "Jefferson" warrants its customers that its products will be free of defects in workmanship or material. Jefferson shall, upon suitable notification, correct any defects, by repair or replacement, of any parts or components of this product that are determined by Jefferson to be faulty or defective.

This warranty is void if the equipment has been subjected to improper installation, storage, alteration, abnormal operations, improper care, service or repair.

Warranty Period

Jefferson will assume both the parts and labour expense of correcting defects during the stated warranty periods below.

All warranty periods start from the date of purchase from an authorised Jefferson dealer. If proof of purchase is unavailable from the end user, then the date of purchase will be deemed to be 3 months after the initial sale to the distributor.

2 Years

- JEFC270T10B-230 • 270L BELT DRIVEN AIR COMPRESSOR • TANDEM 2x 3HP • 10Bar

90 Days

- All replacement parts purchased **outside** of the warranty period

***Important:** All parts used in the repair or replacement of warranty covered equipment will be subject to a minimum of 90 days cover or the remaining duration of the warranty period from the original date of purchase.*

Warranty Registration / Activation

You can register and activate your warranty by visiting the Jefferson Tools website using the following address: www.jeffersonstools.com/warranty and completing the online form. Online warranty registration is recommended as it eliminates the need to provide proof of purchase should a warranty claim be necessary.

Warranty Repair

Should Jefferson confirm the existence of any defect covered by this warranty the defect will be corrected by repair or replacement at an authorized Jefferson dealer or repair centre.

Packaging & Freight Costs

The customer is responsible for the packaging of the equipment and making it ready for collection. Jefferson will arrange collection and transportation of any equipment returned under warranty. Upon inspection of the equipment, if no defect can be found or the equipment is not covered under the terms of the Jefferson warranty, the customer will be liable for any labour and return transportation costs incurred.

These costs will be agreed with the customer before the machine is returned.

** Jefferson reserve the right to void any warranty for damages identified as being caused through misuse*

Warranty Limitations

Jefferson will not accept responsibility or liability for repairs made by unauthorised technicians or engineers. Jefferson's liability under this warranty will not exceed the cost of correcting the defect of the Jefferson products.

Jefferson will not be liable for incidental or consequential damages (such as loss of business or hire of substitute equipment etc.) caused by the defect or the time involved to correct the defect. This written warranty is the only express warranty provided by Jefferson with respect to its products.

Any warranties of merchantability are limited to the duration of this limited warranty for the equipment involved.

Jefferson is not responsible for cable wear due to flexing and abrasion. The end user is responsible for routine inspection of cables for possible wear and to correct any issues prior to cable failure.

90 Days

- All replacement parts purchased **outside** of the warranty period

***Important:** All parts used in the repair or replacement of warranty covered equipment will be subject to a minimum of 90 days cover or the remaining duration of the warranty period from the original date of purchase.*

Claiming Warranty Coverage

The end user must contact Jefferson Professional Tools & Equipment (Tel: +44 (0) 1244 646 048) or their nearest authorised Jefferson dealer where final determination of the warranty coverage can be ascertained.

Step 1 - Reporting the Defect

Online Method:

- Visit our website www.jeffersonstools.com/warranty and complete the Warranty Returns form. You can complete the form online and submit it to us directly or download the form to print out and return by post.

Telephone Method:

Contact your Jefferson dealer or sales representative with the following information:

- Model number
- Serial number (usually located on the specification plate)
- Date of purchase

A Warranty Returns form will be sent to you for completion and return by post or fax, together with details of your nearest authorised Jefferson repair centre. On receipt of this form Jefferson will arrange to collect the equipment from you at the earliest convenience.

Step 2 - Returning the Equipment

It is the customer's responsibility to ensure that the equipment is appropriately and securely packaged for collection, **together with a copy of the original proof of purchase**. Please note that Jefferson cannot assume any responsibility for any damage incurred to equipment during transit. Any claims against a third party courier will be dealt with under the terms & conditions of their road haulage association directives.

NOTE: Jefferson will be unable to collect or process any warranty requests without a copy of the original proof of purchase.

Step 3 - Assessment and Repair

On receipt, the equipment will be assessed by an authorised Jefferson engineer and it will be determined if the equipment is defective and in need of repair and any repairs needed are covered by the warranty policy. In order to qualify for warranty cover all equipment presented must have been used, serviced and maintained as instructed in the user manual.

Where repair is not covered by the warranty a quotation for repair, labour costs and return delivery will be sent to the customer (normally within 7 working days).

NOTE: If the repair quotation is not accepted Jefferson Professional Tools & Equipment will invoice 1 hour labour time at £30 per hour plus return carriage costs (plus VAT).

In cases where no fault can be found with the equipment, or, if incorrect operation of the equipment is identified as the cause of the problem, a minimum of 1 hour labour at **£30 per hour plus carriage costs** will be required before the equipment will be despatched back to the customer.

Any equipment repaired or replaced under warranty will normally be ready for shipment back to the customer within 7 working days upon receipt of the equipment at an authorised Jefferson Repair centre (subject to part availability). Where parts are not immediately available Jefferson will contact you with a revised date for completion of the repair.

General Warranty Enquiries

For any further information relating to Jefferson warranty cover please call **+44 (0) 1244 646 048** or send your enquiry via email to **warranty@jeffersonstools.com**

Disclaimer:

The information in this document is to the best of our knowledge true and accurate, but all recommendations or suggestions are made without guarantee. Since the conditions of use are beyond their control, Jefferson Tools® disclaim any liability for loss or damage suffered from the use of this data or suggestions. Furthermore, no liability is accepted if use of any product in accordance with this data or suggestions infringes any patent. Jefferson Tools® reserve the right to change product specifications and warranty statements without further notification. All images are for illustration purposes only.



IMPORTANT! SAFETY FIRST!

Before attempting to use this product please read all the safety precautions and operating instructions outlined in this manual to reduce the risk of fire, electric shock or personal injury.



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Chester Business Park,
Chester,
United Kingdom,
CH4 9QR

Tel. +44 (0)1244 646 048
Email: sales@jeffersonstools.com